



OPERATION MANUAL

DAIKIN ROOM AIR CONDITIONER



MODELS

- FTXM85PAVMA
- FTXM95PAVMA
- FTKM85PAVMA
- FTKM95PAVMA



Features

Enhanced comfort and energy savings



INTELLIGENT EYE

The INTELLIGENT EYE sensor detects human movement in a room. If no one is in the room for more than 20 minutes, the operation automatically changes to energy saving operation.

▶ Page 14



WEEKLY TIMER

Up to 4 timer settings can be saved for each day of the week according to your family's life style. The WEEKLY TIMER allows you to set on/off times and the desired temperature. ▶ Page 20

Other functions



COMFORT AIRFLOW

The airflow direction is upward while in COOL operation, and downward while in HEAT operation. This function prevents cold or warm air from blowing directly on your body. ▶ Page 14



OUTDOOR UNIT QUIET

OUTDOOR UNIT QUIET operation assures a low noise level of the outdoor unit. This function is useful to maintain a quiet neighbourhood.

▶ Page 17



ECONO

This function enables efficient operation by limiting the maximum power consumption. It is useful when using the air conditioner and other electrical devices simultaneously on a shared electrical circuit. ▶Page 17

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Safety Precautions

	Read the precautions in this manual carefully before operating the unit.		This appliance is filled with R32.
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- Keep this manual where the user can easily find it.
- The precautions described herein are classified as WARNING and CAUTION. They both contain important information regarding safety. Be sure to observe all precautions without fail.


 WARNING	Failure to follow these instructions properly may result in personal injury or loss of life.
 CAUTION	Failure to observe these instructions properly may result in property damage or personal injury, which may be serious depending on the circumstances.


 Never attempt.	 Be sure to follow the instructions.	 Be sure to establish an earth connection.
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- After reading, keep this manual in a convenient place so that you can refer to it whenever necessary. If the equipment is transferred to a new user, be sure also to hand over the manual.


WARNING


-  Do not use means to accelerate the defrosting process or to clean, other than those recommended by the manufacturer.
-  The appliance must be stored in a room without continuously operating ignition sources (for example: open flames, an operating gas appliance or an operating electric heater).
- Do not pierce or burn.
- Be aware that refrigerants may not contain an odour.
- The appliance must be installed, operated and stored in a room with floor area larger than 5.5m² for FTKM85/95, 6.7m² for FTXM85, 8.7m² for FTXM95.
Maintain an installation height of 1.8m or more from the floor surface to the bottom of the appliance. If the size of the room where the appliance is to be installed has less than the indicated minimum floor area, install it in a well ventilated room. For details refer to the WARNING list in the "Safety Precautions" section of the installation manual for the outdoor unit.
- To avoid fire, explosion or injury, do not operate the unit when harmful gases (e.g. flammable or corrosive) are detected near the unit.
- Be aware that prolonged, direct exposure to cool or warm air from the air conditioner, or to air that is too cool or too warm, can be harmful to your physical condition and health.
- Do not place objects, including rods, your fingers, etc., in the air inlet or outlet. Product damage or personal injury may result due to contact with the air conditioner's high-speed fan blades.
- Do not attempt to repair, dismantle, reinstall or modify the air conditioner yourself as this may result in water leakage, electric shock or fire hazards.
- Do not use flammable spray near the air conditioner, or otherwise fire may result.
- Do not use a refrigerant other than the one indicated on the outdoor unit (R32) when installing, moving or repairing. Using other refrigerants may cause trouble or damage to the unit, and personal injury.
- To avoid electric shock, do not operate with wet hands.


-  Beware of fire in case of refrigerant leakage. If the air conditioner is not operating correctly, i.e. not generating cool or warm air, refrigerant leakage could be the cause. Consult your dealer for assistance. The refrigerant within the air conditioner is safe and normally does not leak. However, in the event of a leakage, contact with a naked burner, heater or cooker may result in generation of noxious gas. Do not use the air conditioner until a qualified service person confirms that the leakage has been repaired.
- Do not attempt to install or repair the air conditioner yourself. Improper workmanship may result in water leakage, electric shock or fire hazards. Please contact your local dealer or qualified personnel for installation and maintenance work.
- If the air conditioner is malfunctioning (giving off a burning odour, etc.), turn off power to the unit and contact your local dealer. Continued operation under such circumstances may result in a failure, electric shock or fire hazards.
- Be sure to install an earth leakage circuit breaker. Failure to install an earth leakage circuit breaker may result in electric shock or fire.

-  Be sure to earth the unit. Do not earth the unit to a utility pipe, lightning conductor or telephone earth lead. Imperfect earthing may result in electric shock.

CAUTION

-  Do not use the air conditioner for purposes other than those for which it is intended. Do not use the air conditioner for cooling precision instruments, food, plants, animals or works of art as this may adversely affect the performance, quality and/or longevity of the object concerned.
- Do not expose plants or animals directly to the airflow from the unit as this may cause adverse effects.
- Do not place appliances that produce naked flames in places exposed to the airflow from the unit as this may impair combustion of the burner.
- Do not block the air inlets nor outlets. Impaired airflow may result in insufficient performance or trouble.

-  Do not sit on the outdoor unit, put things on the unit, or pull the unit. Doing so may cause accidents, such as falling or toppling down, thus resulting in injury, product malfunctioning, or product damage.
- Do not place objects that are susceptible to moisture directly beneath the indoor or outdoor units. Under certain conditions, condensation on the main unit or refrigerant pipes, air filter dirt or drain blockage may cause dripping, resulting in fouling or failure of the object concerned.
- After prolonged use, check the unit stand and its mounts for damage. If they are left in a damaged condition, the unit may fall and cause injury.
- To avoid injury, do not touch the air inlet or aluminium fins of the indoor or outdoor units.
- The appliance is not intended for use by unattended young children or infirm persons. Impairment of bodily functions and harm to health may result.
- Children should be supervised to ensure that they do not play with the unit or its remote controller. Accidental operation by a child may result in impairment of bodily functions and harm health.
- Avoid impacts to the indoor and outdoor units, or otherwise product damage may result.
- Do not place flammable items, such as spray cans, within 1m of the air outlet.
The spray cans may explode as a result of hot air from the indoor or outdoor units.
- Be careful not to let pets urinate on the air conditioner. Urination on the air conditioner may result in electric shock or fire.
- Do not wash the air conditioner with water, as this may result in electric shock or fire.
- Do not place water containers (vases, etc.) above the unit, as this may result in electric shock or fire hazards if they should topple over.
- Do not insert the batteries in the wrong polarity (+/-) orientation as this may result in short circuiting, fire, or battery leakage.
- Do not sit or hang on the panel. The panel may fall, and injury or product malfunctioning may result.
- Do not sway the panel. The panel may hit people or objects, and injury or property damage may result.
- Do not let children play around the panel. Injury or property damage may result.
- Do not pull the wires. The wires may be broken and the panel may fall, and injury or property damage may result.
- Do not locate obstacles in the route. The panel may fall, and injury or property damage may result.
- Do not bend or damage the wires. The wires may be broken and the panel may fall, and injury or property damage may result.
- Do not put objects on the panel, or otherwise production malfunctioning may result.
- Do not use an unstable stand at the time of operating or maintaining the air conditioner, or otherwise you may topple over or injury yourself.
- Locate the remote controller in places out of reach of children. The wrong operation of the remote controller may result in injury.

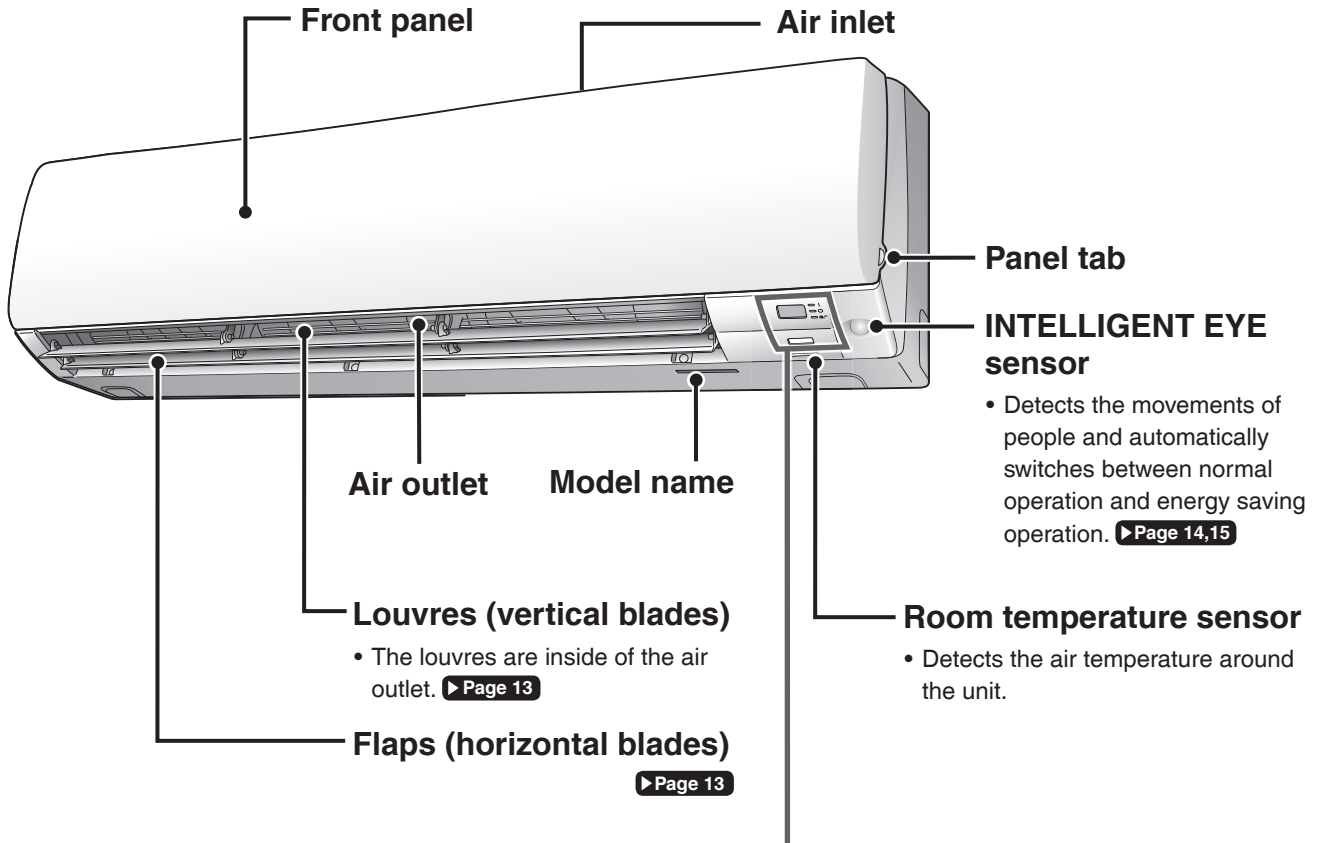
-  To avoid oxygen depletion, ensure that the room is adequately ventilated if equipment such as a burner is used together with the air conditioner.
- Before cleaning, be sure to stop unit operation and turn off the circuit breaker. Otherwise, an electric shock and injury may result.
- Only connect the air conditioner to the specified power supply circuit. Power supplies other than the one specified may result in electric shock, overheating and fires.
- Arrange the drain hose to ensure smooth drainage. Imperfect drainage may cause wetting of the building, furniture, etc.
- Do not place objects in direct proximity of the outdoor unit and do not let leaves and other debris accumulate around the unit. Leaves are a hotbed for small animals which can enter the unit. Once inside the unit, such animals can cause malfunctions, smoke or fire if they come into contact with electrical parts.
- Do not place objects around the indoor unit.
Doing so may have an adverse influence on the performance, product quality, and life of the air conditioner.
- This appliance is not intended to be used by persons with reduced physical, sensory or mental capabilities, or with lack of operation knowledge, unless they have been given supervision or instruction concerning the appliance use by person responsible for their safety. Keep out of children's reach to ensure that they do not play with the appliance.

Precautions relating to area surrounding the indoor and outdoor units

- Be sure to follow the instructions below.
 - The indoor unit is at least 1m away from any television or radio set (unit may cause interference with the picture or sound).
 - Refrain from using the units in areas prone to high levels of oily smoke, such as a kitchen. Water leakage may result.

Names of Parts

Indoor Unit

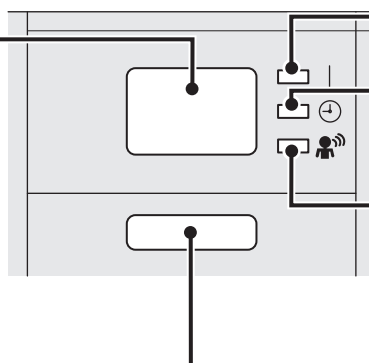


Display

Signal receiver

- Receives signals from the remote controller.
- When the unit receives a signal, you will hear a beep sound.

Case	Sound type
Operation start	beep-beep
Setting changed	beep
Operation stop	long beep



OPERATION lamp (green)

TIMER lamp (orange)

▶ Page 18,19,22,24

INTELLIGENT EYE lamp (green)

▶ Page 14

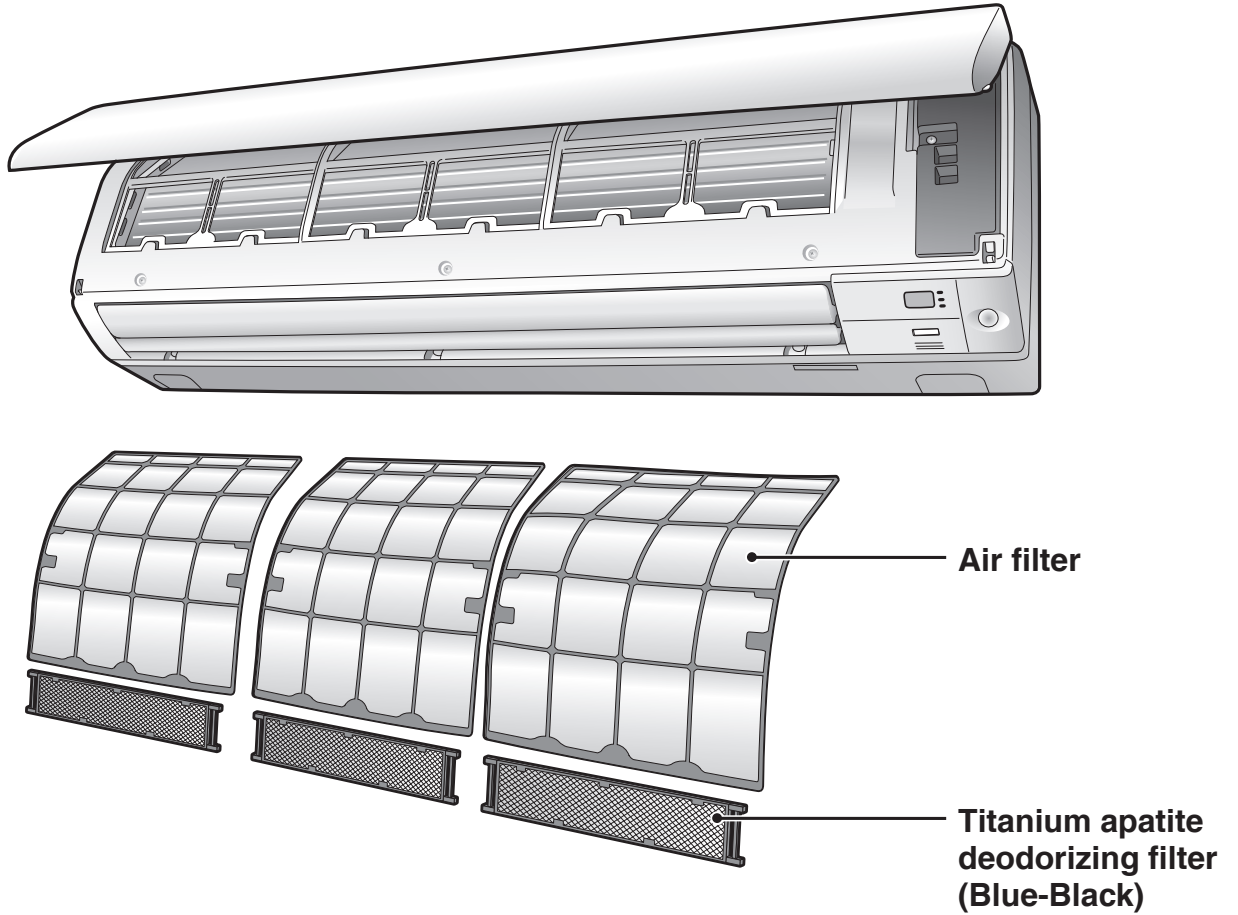
Indoor unit ON/OFF switch

- Press this switch once to start operation. Press once again to stop it.
- For the operation mode setting, refer to the following table.

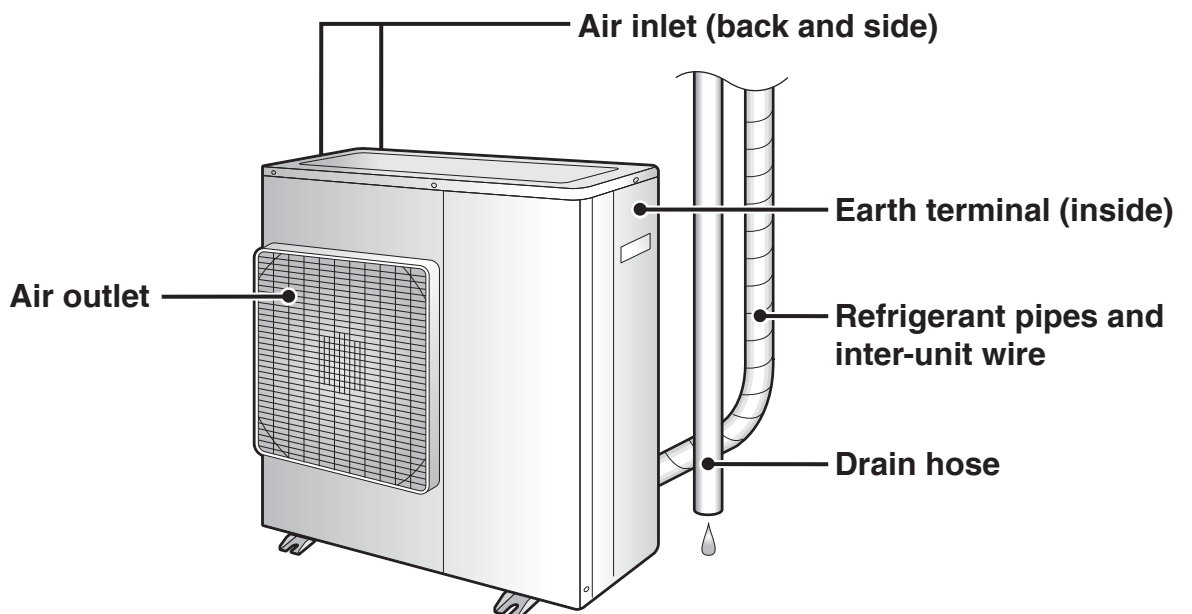
Model	Mode	Temperature setting	Airflow rate
FTXM85/95	AUTO	25°C	AUTO
FTKM85/95	COOL	22°C	AUTO

- This switch can be used when the remote controller is missing.

■ Open the front panel



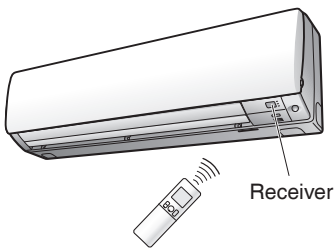
Outdoor Unit



Names of Parts

Remote Controller

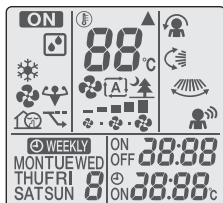
Signal transmitter



- To use the remote controller, aim the transmitter at the indoor unit. If there is anything blocking the signals between the unit and the remote controller, such as a curtain, the unit may not operate.
- The maximum transmission distance is about 7m.

Display (LCD)

- Displays the current settings. (In this illustration, each section is shown with all its displays on for the purpose of explanation.) (Explained by ARC466A16)
- For ARC466A14, the display is as follows:



FAN setting button

- Selects the airflow rate setting. [▶ Page 12](#)

TEMPERATURE adjustment button

- Changes the temperature setting. [▶ Page 11](#)

POWERFUL button

- POWERFUL operation. [▶ Page 16](#)

ON/OFF button

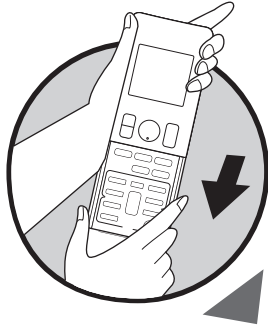
- Press this button once to start operation. Press once again to stop it. [▶ Page 11](#)

Front cover

- Open the front cover. [▶ Page 8](#)

For FTXM85/95	ARC466A16
For FTKM85/95	ARC466A14

■ Open the front cover



MODE selector button

- Selects the operation mode. (AUTO/DRY/COOL/HEAT/FAN)

▶ Page 11

ECONO/QUIET button

- ECONO/OUTDOOR UNIT QUIET operation.

▶ Page 17

COMFORT/SENSOR button

- COMFORT AIRFLOW and INTELLIGENT EYE operation.

▶ Page 14

SWING button

- Adjusts the airflow direction.

▶ Page 13

OFF TIMER button (NIGHT SET mode)

▶ Page 19

TIMER CANCEL button

- Cancels the timer setting.
- Cannot be used for the WEEKLY TIMER operation.

▶ Page 18,19

SELECT button

- Changes the clock, ON/OFF TIMER and WEEKLY TIMER settings.

Weekly

◻ : WEEKLY button

◊ : PROGRAMME button

Copy

◻ : COPY button

Back

◻ : BACK button

Next

◻ : NEXT button

- WEEKLY TIMER operation.

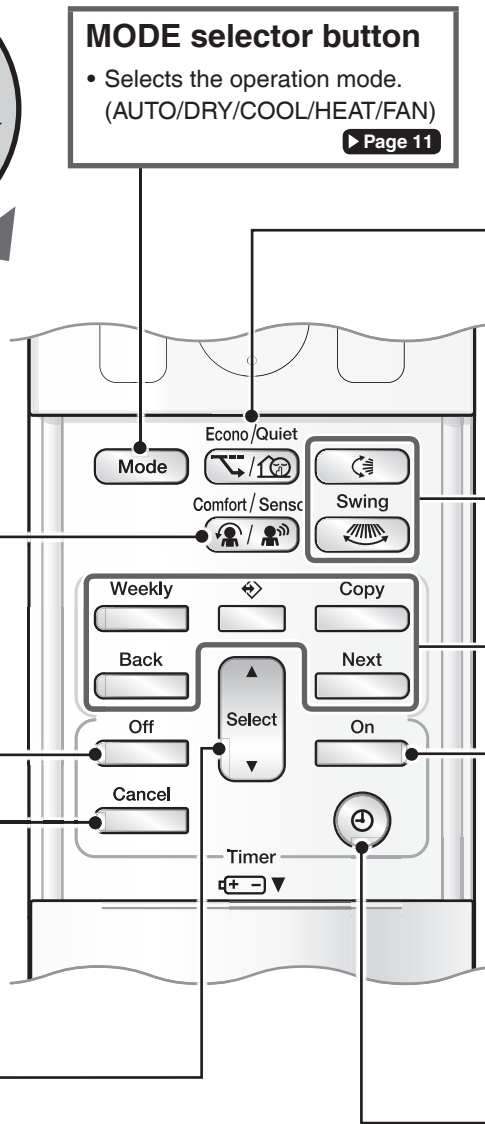
▶ Page 20

ON TIMER button

▶ Page 18

CLOCK button

▶ Page 10



Preparation Before Operation

CAUTION

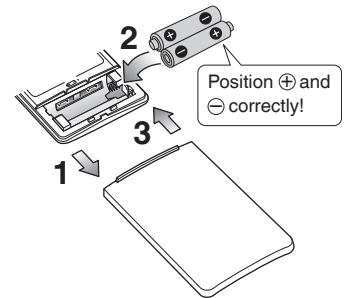
Incorrect handling of batteries can result in injury from battery leakage, rupturing or heating, or lead to equipment failure.

Please observe the following precautions and use safely.

- If the alkaline solution from the batteries should get in the eyes, do not rub the eyes. Instead, immediately flush the eyes with tap water and seek the attention of a medical professional.
- Keep batteries out of reach of children. In the event that batteries are swallowed, seek the immediate attention of a medical professional.
- Do not expose batteries to heat or fire. Do not disassemble or modify batteries. The insulation or gas release vent inside the battery may be damaged, resulting in battery leakage, rupturing, or heating.
- Do not damage or peel off labels on the batteries.

■ To insert the batteries

1. Slide the front cover to take it off.
2. Insert 2 dry batteries AAA.LR03 (alkaline).
3. Replace the front cover.

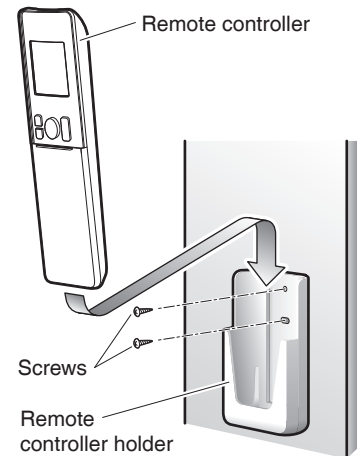


■ To fix the remote controller holder to a wall

1. Choose a place from where the signals reach the unit.
2. Fix the holder to a wall, a pillar, or similar location with the screws supplied with the holder.
3. Place the remote controller in the remote controller holder.

■ Turn on the circuit breaker

- After the power is turned on, the flaps of the indoor unit open and close once to set the reference position.



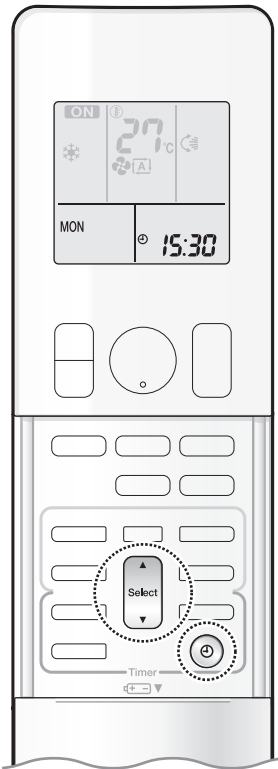
NOTE

Notes on batteries

- To avoid possible injury or damage from battery leakage or rupturing, remove the batteries when not using the product for long periods of time.
- The standard replacement time is 1 year. Both batteries should be replaced at the same time. Be sure to replace them with new size AAA.LR03 (alkaline) batteries.
- When battery power has run out, the LCD will begin blinking as an alert that the batteries need replacing. In some cases, when battery consumption is accelerated owing usage conditions, signal reception may decline before the LCD begins blinking.
- The batteries supplied with the remote controller are for initial operation. The batteries may run out in less than 1 year.

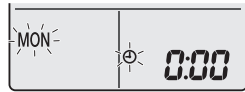
Note on remote controller

- Do not drop the remote controller. Do not get it wet.



■ To set the clock

1. Press .



“0:00” appears on the LCD.
“MON” and “☉” blink.

2. Press  to set the current day of the week.

3. Press .



“☉” blinks.

4. Press  to set the clock to the present time.

- Holding down ▲ or ▼ rapidly increases or decreases the displayed time.

5. Press .

- Point the remote controller at the indoor unit when pressing the buttons.



“.” blinks.

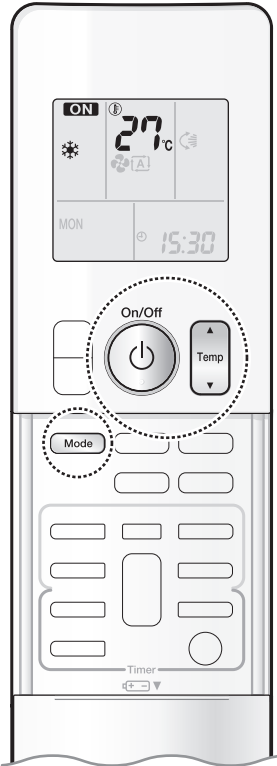
NOTE

Note on setting the clock

- If the indoor unit's internal clock is not set to the correct time, the ON/OFF TIMER and WEEKLY TIMER will not operate punctually.



AUTO · DRY · COOL · HEAT · FAN Operation

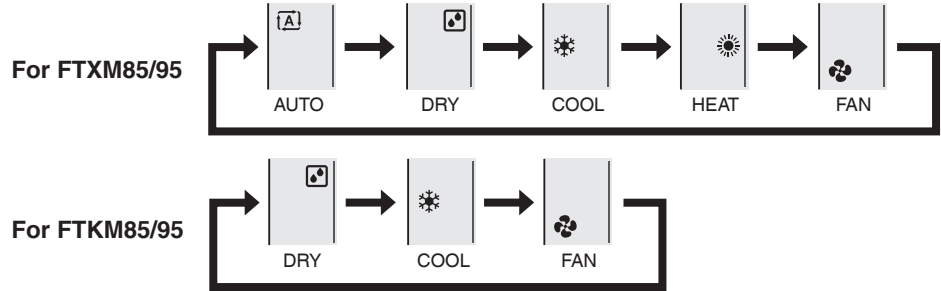


The air conditioner operates with the operation mode of your choice. From the next time on, the air conditioner will operate with the same operation mode.

■ To start

1. Press and select an operation mode.

- Each pressing of the button changes the mode setting in sequence.



2. Press .

- “**ON**” appears on the LCD.
- The OPERATION lamp lights green.



Display

■ To stop

▶ Press again.

- “**ON**” disappears from the LCD.
- The OPERATION lamp goes off.

■ To change the temperature setting

▶ Press .

- Press ▲ to raise the temperature and press ▼ to lower the temperature. Each pressing of the button changes the temperature by 1°C.

COOL operation	HEAT operation	AUTO operation	DRY or FAN operation
18 – 32°C	10 – 30°C	18 – 30°C	The temperature setting cannot be changed.

NOTE

Notes on AUTO operation

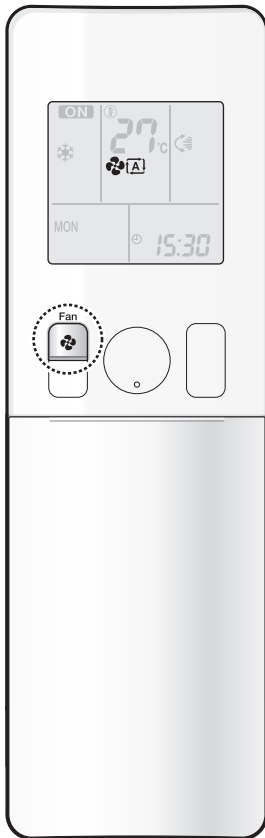
- In AUTO operation, the system selects an appropriate operation mode (COOL or HEAT) based on the indoor temperature and starts the operation.
- The system automatically reselects setting at a regular interval to bring the indoor temperature to the user-setting level.

Note on DRY operation

- Eliminates humidity while maintaining the indoor temperature as much as possible. It automatically controls temperature and airflow rate, so manual adjustment of these functions is unavailable.




Adjusting the Airflow Rate

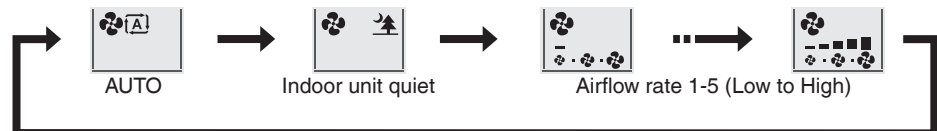



You can adjust the airflow rate to increase your comfort.

■ To adjust the airflow rate setting

▶ Press  .

- Each pressing of  changes the airflow rate setting in sequence.



- When the airflow is set to “”, quiet operation starts and noise from the indoor unit will become quieter.
- In the quiet operation mode, the airflow rate is set to a weak level.
- In DRY operation, the airflow rate setting cannot be changed.
- At smaller airflow rates, the cooling (heating) effect is also smaller.

Tips for saving energy

Keeping the temperature setting at a moderate level helps save energy.

- Recommended temperature setting for cooling: 26-28°C, heating: 20-24°C

Cover windows with a blind or a curtain.

- Blocking sunlight and air from outdoors increases the cooling (heating) effect.

Keep the air filters clean.

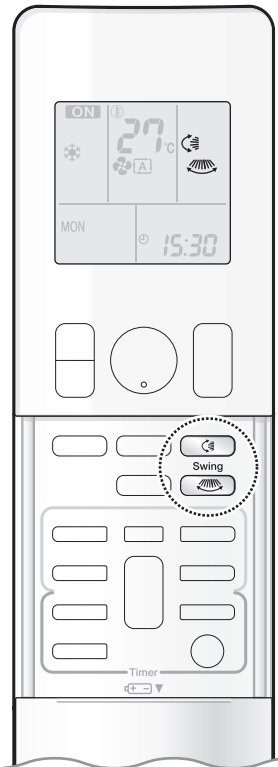
- Clogged air filters cause inefficient operation and waste energy. Clean them once in about every 2 weeks. ▶ [Page 27](#)

If you are not going to use the air conditioner for a long period, for example in spring or autumn, turn off the circuit breaker.

- The air conditioner always consumes a small amount of electricity even while it is not operating.



Adjusting the Airflow Direction



You can adjust the airflow direction to increase your comfort.


⚠ CAUTION

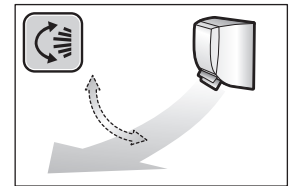
- Always use a remote controller to adjust the angles of the flaps and louvres.
 - If you attempt to move the flaps and louvres forcibly by hand when they are swinging, the mechanism may be damaged.
 - Inside the air outlet, a fan is rotating at a high speed.

■ To start auto swing

Up and down airflow direction


▶ Press  .

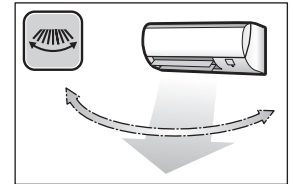
- “” appears on the LCD.
- The flaps (horizontal blades) will begin to swing.



Right and left airflow direction





▶ Press  .

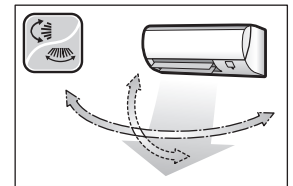
- “” appears on the LCD.
- The louvres (vertical blades) will begin to swing.



The 3-D airflow direction

▶ Press  and  .



- “” and “” appear on the LCD.
- The flaps and louvres move in turn.
- To cancel 3-D airflow, press either  or  again. The flaps or louvres will stop moving.



■ To set the flaps or louvres at the desired position

- This function is effective while the flaps or louvres are in auto swing mode.

▶ Press  and  when the flaps or louvres reach the desired position.

- In the 3-D airflow, the flaps and louvres move in turn.
- “” or “” disappears from the LCD.

NOTE

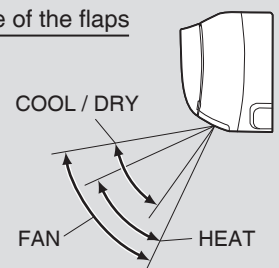
Notes on airflow direction setting

- The movable range of the flaps varies according to the operation mode.

Note on 3-D airflow

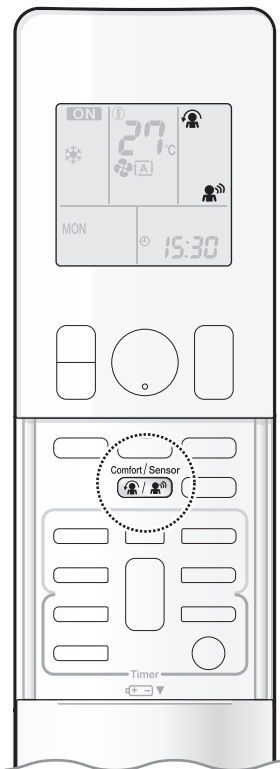
- Using 3-D airflow circulates cold air, which tends to collect at the bottom of the room, and hot air, which tends to collect near the ceiling, throughout the room, preventing areas of cold and hot developing.

Movable range of the flaps





COMFORT AIRFLOW / INTELLIGENT EYE Operation



COMFORT AIRFLOW operation: The airflow direction is upward while in COOL operation, and downward while in HEAT operation. This function prevents cold air from blowing directly on the occupants in the room.


INTELLIGENT EYE operation: The INTELLIGENT EYE sensor detects human movement. If no one is in the room for more than 20 minutes, the operation automatically changes to energy saving operation.

⚠ CAUTION

- Do not place large objects near the INTELLIGENT EYE sensor. Also keep heating units and humidifiers outside the sensor's detection area. This sensor can detect undesirable objects.
- Do not hit or violently push the INTELLIGENT EYE sensor. This can lead to damage and malfunction.



■ To start

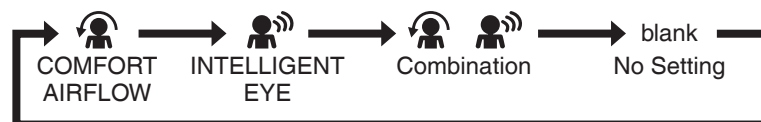
▶ Press  and select the desired mode.

- Each time  is pressed, a different setting option appears on the LCD.
- When INTELLIGENT EYE is selected, the INTELLIGENT EYE lamp lights green.



Display

- By selecting “ ” from the following icons, the air conditioner will switch to COMFORT AIRFLOW operation combined with INTELLIGENT EYE operation.



- When the flaps (horizontal blades) are swinging, selecting any of the modes above will cause the flaps (horizontal blades) to stop.
- The lamp lights when human movement is detected.

■ To cancel

▶ Press  until no icon is displayed.

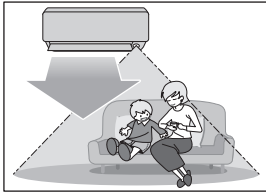
- If the INTELLIGENT EYE operation was being used, the INTELLIGENT EYE lamp goes off.



COMFORT AIRFLOW / INTELLIGENT EYE Operation

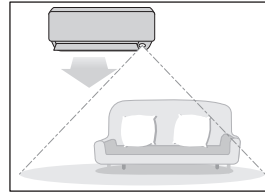
INTELLIGENT EYE operation is useful for energy saving

■ People are detected in the sensing area.



The air conditioner is in normal operation while the sensor is detecting human movement.

■ No people are detected in the sensing area.



The air conditioner will switch to energy-saving mode after 20 minutes.

Energy saving operation

- If no presence detected in the room for 20 minutes, the energy saving operation will start, and the INTELLIGENT EYE lamp goes off. If human movement is detected again, the INTELLIGENT EYE lamp lights up and energy saving operation terminates.
- This operation changes the temperature by -2°C in HEAT / $+2^{\circ}\text{C}$ in COOL / $+2^{\circ}\text{C}$ in DRY operation from the set temperature. When the room temperature exceeds 30°C , the operation changes the temperature by $+1^{\circ}\text{C}$ in COOL / $+1^{\circ}\text{C}$ in DRY operation from the set temperature.
- This operation decreases the airflow rate slightly in FAN operation only.

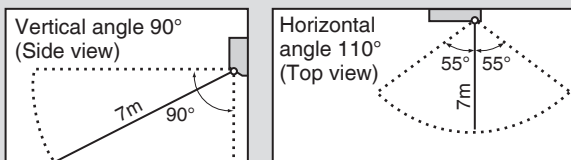
NOTE

Note on COMFORT AIRFLOW operation

- The airflow rate will be set to AUTO. If the up and down airflow direction is selected, COMFORT AIRFLOW operation will be cancelled.

Notes on INTELLIGENT EYE operation

- Application range is as follows.



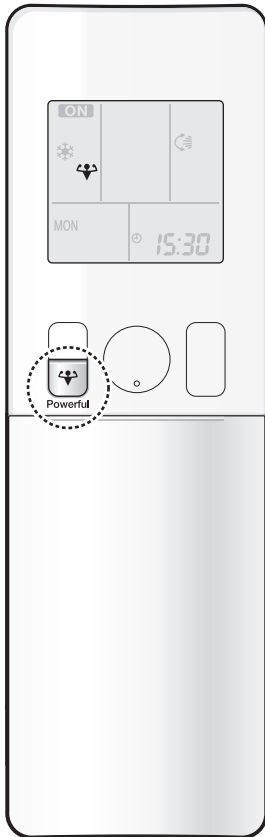
- The sensor may not detect moving objects further than 7m away. (Please see the application range)
- Sensor detection sensitivity changes according to the indoor unit location, the speed of passers-by, temperature range, etc.
- The sensor could also mistakenly detect pets, sunlight, fluttering curtains and light reflected off of mirrors as passers-by.
- NIGHT SET mode **▶Page 19** will not switch on during use of INTELLIGENT EYE operation.

Note on combination of COMFORT AIRFLOW operation and INTELLIGENT EYE operation

- The airflow rate will be set to AUTO. If the up and down airflow direction is selected, COMFORT AIRFLOW operation will be cancelled. Priority is given to the function of whichever button is pressed last.




POWERFUL Operation



POWERFUL operation quickly maximises the cooling effect in any operation mode. In this mode, the air conditioner operates at maximum capacity.


■ To start

▶ Press  during operation.

- “” appears on the LCD.
- POWERFUL operation ends in 20 minutes. Then the system automatically operates again with the previous settings which were used before POWERFUL operation.



■ To cancel

▶ Press  again.

- “” disappears from the LCD.

NOTE

Notes on POWERFUL operation

- Pressing  causes the settings to be cancelled, and “” disappears from the LCD.
- POWERFUL operation will not increase the capacity of the air conditioner if the air conditioner is already in operation with its maximum capacity demonstrated.
 - In COOL, HEAT and AUTO operation
To maximise the cooling (heating) effect, the capacity of outdoor unit increases and the airflow rate becomes fixed at the maximum setting. The temperature and airflow settings cannot be changed.
 - In DRY operation
The temperature setting is lowered by 2.5°C and the airflow rate is slightly increased.
 - In FAN operation
The airflow rate is fixed at the maximum setting.

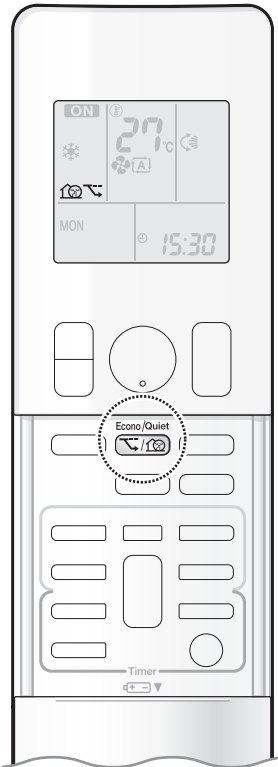
Regarding the combination of POWERFUL and other operations

POWERFUL + COMFORT AIRFLOW	Not available*
POWERFUL + ECONO	
POWERFUL + OUTDOOR UNIT QUIET	

*Priority is given to the function of whichever button is pressed last.



ECONO / OUTDOOR UNIT QUIET Operation



ECONO operation enables efficient operation by limiting the maximum power consumption. This function is useful to prevent the circuit breaker from tripping when the unit operates alongside other appliances on the same circuit.

OUTDOOR UNIT QUIET operation lowers the noise level of the outdoor unit by changing the frequency and fan speed of the outdoor unit. This function is convenient during the night-time operation.

■ To start

▶ Press  and select the desired mode.

- Each time  is pressed, a different setting option appears on the LCD.





■ To cancel


▶ Press  until no icon is displayed.

NOTE

Notes on ECONO operation

- This operation is performed with lower power and therefore may not provide a sufficient cooling (heating) effect.
- Pressing  causes the settings to be cancelled, and “” disappears from the LCD.
- If the power consumption level is already low, switching to ECONO operation will not reduce the power consumption.

Notes on OUTDOOR UNIT QUIET operation

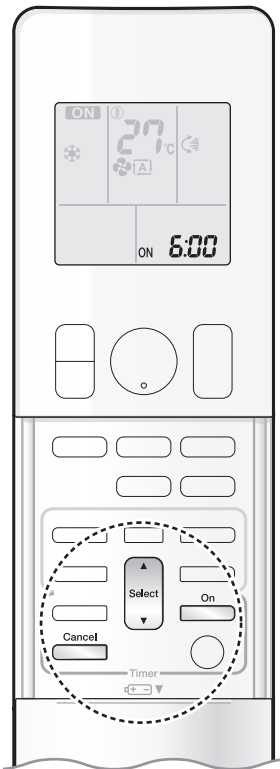
- Even if the operation is stopped by using the remote controller or the indoor unit ON/OFF switch when using OUTDOOR UNIT QUIET operation, “” will remain displayed on the remote controller.
- OUTDOOR UNIT QUIET operation will not reduce the frequency nor fan speed if they already are operating at reduced levels.
- This operation is performed with lower power and therefore may not provide a sufficient cooling (heating) effect.

Possible combinations of ECONO / OUTDOOR UNIT QUIET operation and basic operations

	Operation mode			
	DRY	COOL	HEAT	FAN
ECONO	✓	✓	✓	–
OUTDOOR UNIT QUIET	–	✓	✓	–



ON/OFF TIMER Operation



Timer functions are useful for automatically switching the air conditioner on or off at night or in the morning. You can also use the ON TIMER and OFF TIMER together.

[ON TIMER operation]

■ To set

- Check that the clock is correct.
If not, set the clock to the present time. ▶ Page 10

1. Press .



“6:00” appears on the LCD.
“ON” blinks.

- “⌚” and day of the week disappear from the LCD.

2. Press until the time setting reaches the point you like.

- Each pressing of either button increases or decreases the time setting by 10 minutes. Holding down either button changes the setting rapidly.

3. Press again.

- “ON” and setting time appear on the LCD.
- The TIMER lamp lights orange.



Display

■ To cancel

▶ Press .

- “ON” and setting time disappear from the LCD.
- “⌚” and day of the week appear on the LCD.
- The TIMER lamp goes off.

NOTE

Notes on TIMER operation

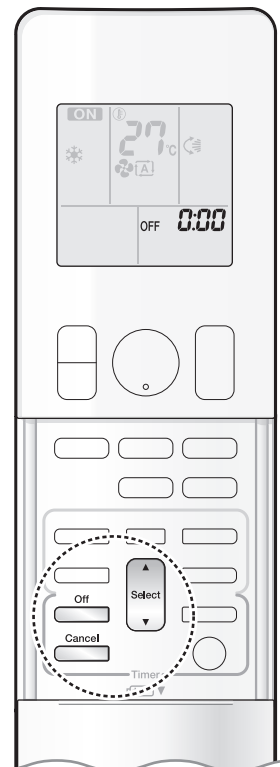
- When TIMER is set, the present time is not displayed.
- When using the ON/OFF TIMER to start/stop operation, the actual operation start/stop time may differ from the time set. (Maximum of about 10 minutes)

In the following cases, set the timer again.

- After the circuit breaker has turned off.
- After a power failure.
- After replacing the batteries in the remote controller.



ON/OFF TIMER Operation



[OFF TIMER operation]

■ To set

- Check that the clock is correct.
If not, set the clock to the present time. ▶Page 10

1. Press .



“ 0:00 ” appears on the LCD.
“ OFF ” blinks.

- “ ⌚ ” and day of the week disappear from the LCD.

2. Press **until the time setting reaches the point you like.**

- Each pressing of either button increases or decreases the time setting by 10 minutes.
Holding down either button changes the time setting rapidly.

3. Press **again.**

- “ OFF ” and setting time appear on the LCD.
- The TIMER lamp lights orange.



Display

■ To cancel

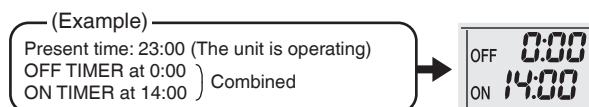
Press .

- “ OFF ” and setting time disappear from the LCD.
- “ ⌚ ” and day of the week appear on the LCD.
- The TIMER lamp goes off.

[ON/OFF TIMER combination]

■ To combine

- A sample setting for combining the 2 timers is shown below.



NOTE

NIGHT SET mode

- When the OFF TIMER is set, the air conditioner automatically adjusts the temperature setting (0.5°C up in COOL, 2.0°C down in HEAT) to prevent excessive cooling (heating) during sleeping hours.



WEEKLY TIMER Operation

Up to 4 timer settings can be saved for each day of the week. This is convenient to adapt the WEEKLY TIMER to your family's life style.

■ Setting example of the WEEKLY TIMER

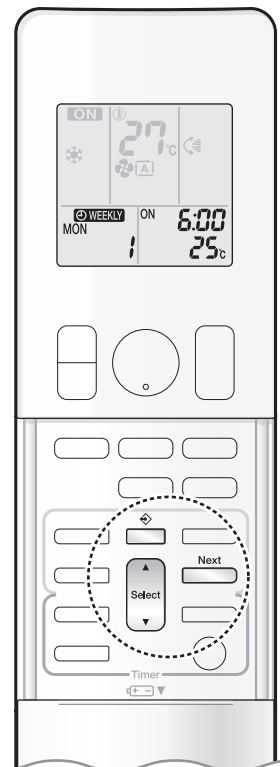
The same timer settings are used from Monday through Friday, while different timer settings are used for the weekend.

<p>[Monday]</p>	<p>Make timer settings for programmes 1-4. ▶Page 21</p> <p>Programme 1 Programme 2 Programme 3 Programme 4</p> <p>ON OFF ON OFF</p>
<p>[Tuesday to Friday]</p>	<p>Use the copy mode to make settings for Tuesday to Friday, because these settings are the same as those for Monday. ▶Page 23</p> <p>Programme 1 Programme 2 Programme 3 Programme 4</p> <p>ON OFF ON OFF</p>
<p>[Saturday]</p>	<p>No timer settings</p>
<p>[Sunday]</p>	<p>Make timer settings for programmes 1-4. ▶Page 21</p> <p>Programme 1 Programme 2 Programme 3 Programme 4</p> <p>ON OFF OFF ON</p>

- Up to 4 reservations per day and 28 reservations per week can be set using the WEEKLY TIMER. The effective use of the copy mode simplifies timer programming.
- The use of ON-ON-ON-ON settings, for example, makes it possible to schedule operating mode and set temperature changes. Furthermore, by using OFF-OFF-OFF-OFF settings, only the turn off time of each day can be set. This will turn off the air conditioner automatically if you forget to turn it off.



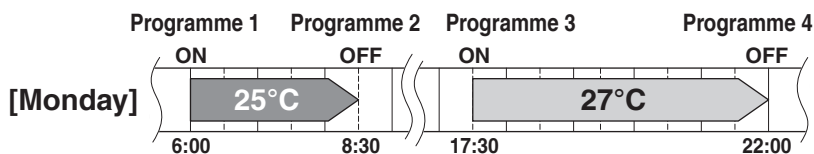
WEEKLY TIMER Operation



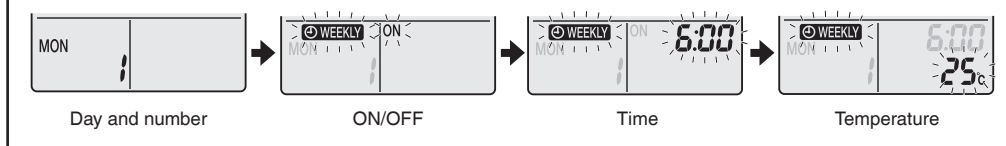
■ To use WEEKLY TIMER operation

Setting mode

- Make sure the day of the week and time are set.
If not, set the day of the week and time. ▶Page 10



Setting Displays



1. Press .

- The day of the week and the reservation number of the current day will be displayed.
- 1 to 4 settings can be made per day.

2. Press to select the desired day of the week and reservation number.

- Pressing changes the reservation number and the day of the week.

3. Press .

- The day of the week and reservation number will be set.
- “ WEEKLY” and “ON” blink.

4. Press to select the desired mode.

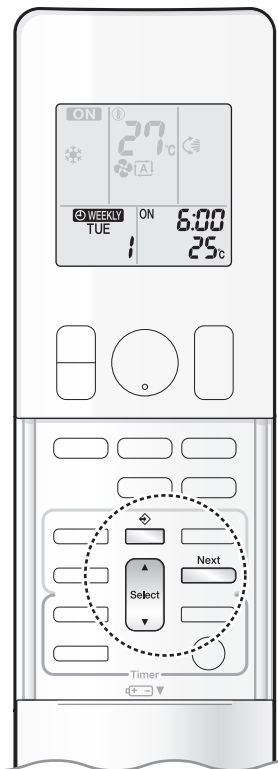
- Pressing changes the “ON” or “OFF” setting in sequence.




- In case the reservation has already been set, selecting “blank” deletes the reservation.
- Proceed to **STEP 9** if “blank” is selected.
- To return to the day of the week and reservation number setting, press .

5. Press .


- The ON/OFF TIMER mode will be set.
- “ WEEKLY” and the time blink.






6. Press  to select the desired time.

- The time can be set between 0:00 and 23:50 in 10-minute intervals.
- To return to the ON/OFF TIMER mode setting, press .
- Proceed to **STEP 9** when setting the OFF TIMER.

7. Press .

- The time will be set.
- “ WEEKLY” and the temperature blink.


8. Press  to select the desired temperature.

- The temperature can be set between 10°C and 32°C.
COOL or AUTO: The unit operates at 18°C even if it is set to 10 to 17°C.  **Page 11**
HEAT or AUTO : The unit operates at 30°C even if it is set to 31 to 32°C.  **Page 11**
- To return to the time setting, press .
- The set temperature is only displayed when the mode setting is on.

9. Press .

- The temperature will be set and go to the next reservation setting.
- The temperature is set while in ON TIMER operation, and the time is set while in OFF TIMER operation.
- The next reservation screen will appear.
- To continue further settings, repeat the procedure from **STEP 4**.

10. Press  to complete the setting.

- Be sure to direct the remote controller toward the indoor unit and check for a receiving tone and blinking of the OPERATION lamp.
- “ WEEKLY” appears on the LCD and WEEKLY TIMER operation is activated.
- The TIMER lamp lights orange.








Display

- A reservation made once can be easily copied and the same settings used for another day of the week. Refer to **Copy mode**.  **Page 23**

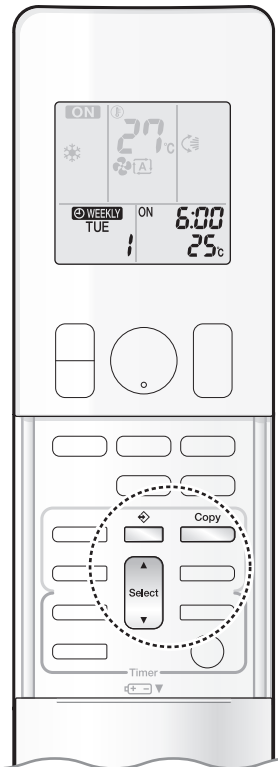
NOTE

Notes on WEEKLY TIMER operation

- Do not forget to set the clock on the remote controller first.  **Page 10**
- The day of the week, ON/OFF TIMER mode, time and set temperature (only for ON TIMER mode) can be set with the WEEKLY TIMER. Other settings for the ON TIMER are based on the settings just before the operation.
- WEEKLY TIMER and ON/OFF TIMER operation cannot be used at the same time. The ON/OFF TIMER operation has priority if it is set while WEEKLY TIMER is still active. The WEEKLY TIMER will enter the standby state, and “ WEEKLY” will disappear from the LCD. When the ON/OFF TIMER is up, the WEEKLY TIMER will automatically become active.
- Only the time and set temperature with the WEEKLY TIMER are sent with the . Set the WEEKLY TIMER only after setting the operation mode, the airflow rate and the airflow direction ahead of time.
- Turning off the circuit breaker, power failure, and other similar events will render operation of the indoor unit’s internal clock inaccurate. Reset the clock.  **Page 10**
-  can be used only for the time and temperature settings. It cannot be used to go back to the reservation number.

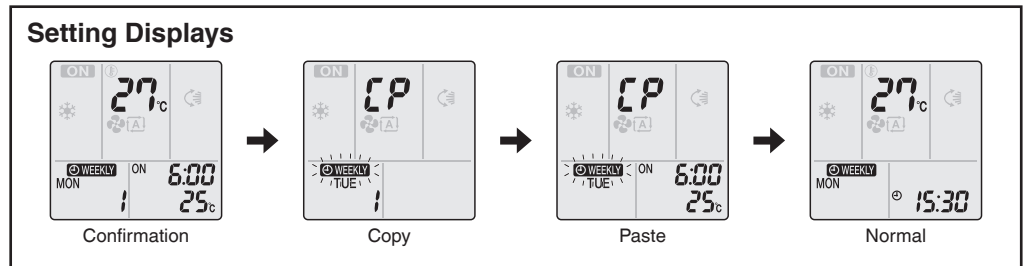
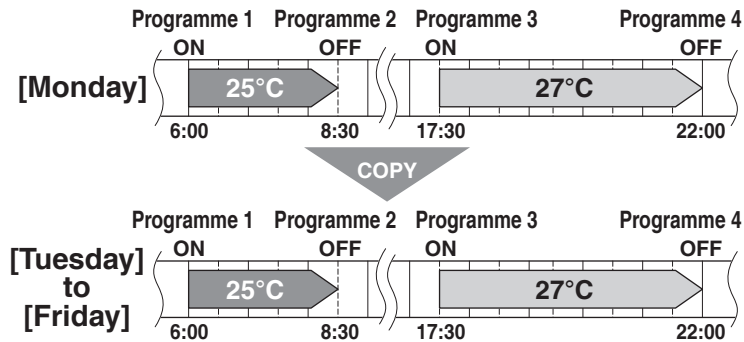


WEEKLY TIMER Operation



Copy mode

- A reservation made once can be copied to another day of the week. The whole reservation of the selected day of the week will be copied.



1. Press .

2. Press to confirm the day of the week to be copied.

3. Press .

- The whole reservation of the selected day of the week will be copied.

4. Press to select the destination day of the week.

5. Press .

- The reservation will be copied to the selected day of the week. The whole reservation of the selected day of the week will be copied.
- To continue copying the settings to other days of the week, repeat **STEP 4** and **STEP 5**.

6. Press to complete the setting.

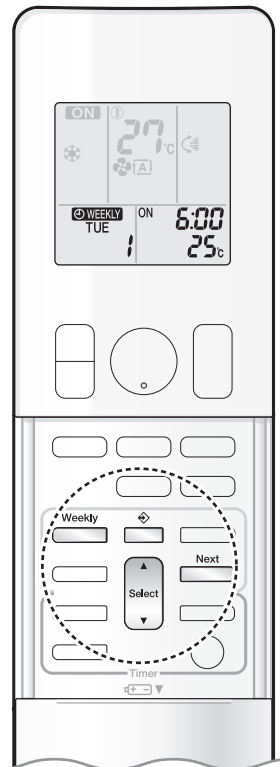
- “ WEEKLY” appears on the LCD and WEEKLY TIMER operation is activated.

NOTE

Note on COPY MODE

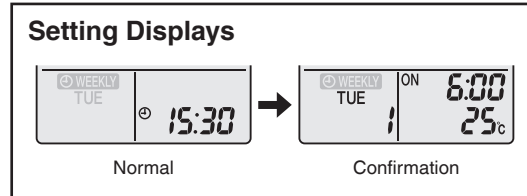
- The entire reservation of the source day of the week is copied in the copy mode.

In the case of making a reservation change for any day of the week individually after copying the content of weekly reservations, press and change the settings in the steps of **Setting mode** . [▶Page 21](#)



■ Confirming a reservation




- The reservation can be confirmed.




1. Press .

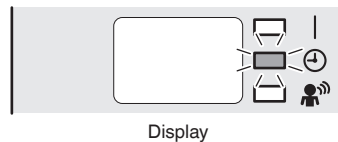
- The day of the week and the reservation number of the current day will be displayed.

2. Press to select the day of the week and the reservation number to be confirmed.

- Pressing  displays the reservation details.
- To change the confirmed reserved settings, select the reservation number and press . The mode is switched to setting mode. Proceed to **Setting mode STEP 4.** 




3. Press to exit the confirmation mode.

- “” appears on the LCD and WEEKLY TIMER operation is activated.
- The TIMER lamp lights orange.



■ To deactivate WEEKLY TIMER operation

▶ Press while “” is displayed on the LCD.

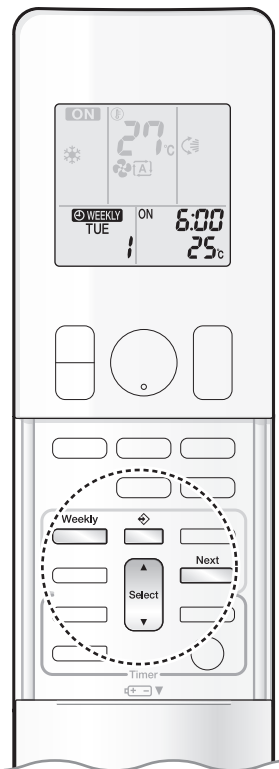
- “” disappears from the LCD.
- The TIMER lamp goes off.
- To reactivate the WEEKLY TIMER operation, press  again.
- If a reservation deactivated with  is activated once again, the last reservation mode will be used.

NOTE

- If not all the reservation settings are reflected, deactivate the WEEKLY TIMER operation once. Then press  again to reactivate the WEEKLY TIMER operation.



WEEKLY TIMER Operation



■ To delete a reservation

An individual reservation

1. Press .

- The day of the week and the reservation number will be displayed.

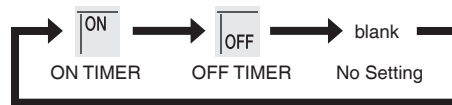
2. Press **to select the day of the week and the reservation number to be deleted.**

3. Press .

- “ WEEKLY” and “ON” or “OFF” blink.

4. Press **until no icon is displayed.**

- Pressing changes the ON/OFF TIMER mode in sequence.
- Selecting “blank” will cancel any reservation you may have.



Pressing puts the sequence in reverse.

5. Press .

- The selected reservation will be deleted.

6. Press .

- If there are still other reservations, WEEKLY TIMER operation will be activated.

Reservations for each day of the week

- This function can be used for deleting reservations for each day of the week.
- It can be used while confirming or setting reservations.

1. Press .

- The day of the week and the reservation number will be displayed.

2. Press **to select the day of the week to be deleted.**

3. Hold **for about 5 seconds.**

- The reservation of the selected day of the week will be deleted.

4. Press .

- If there are still other reservations, WEEKLY TIMER operation will be activated.

All reservations

Hold **for about 5 seconds with the normal display.**

- Be sure to direct the remote controller toward the indoor unit and check for a receiving tone.
- This operation cannot be used for the WEEKLY TIMER setting display.
- All reservations will be deleted.

Care and Cleaning

⚠ CAUTION

- Before cleaning, be sure to stop the operation and turn off the circuit breaker.
- Do not touch the aluminum fins of the indoor unit. If you touch those parts, this may cause an injury.

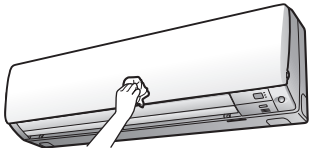
■ Quick reference

Cleaning parts

Front panel

- Wipe it with a soft damp cloth.
- Only neutral detergent may be used.

If dirty



Air filter

- Vacuum dust or wash the filter.

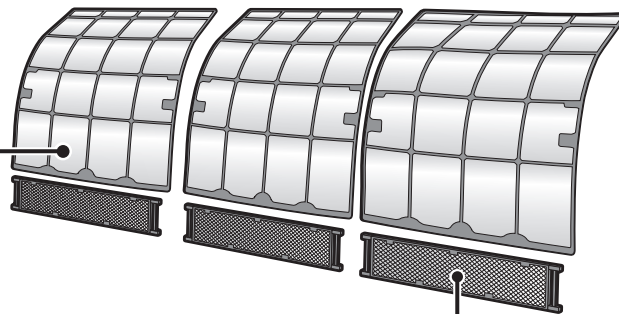
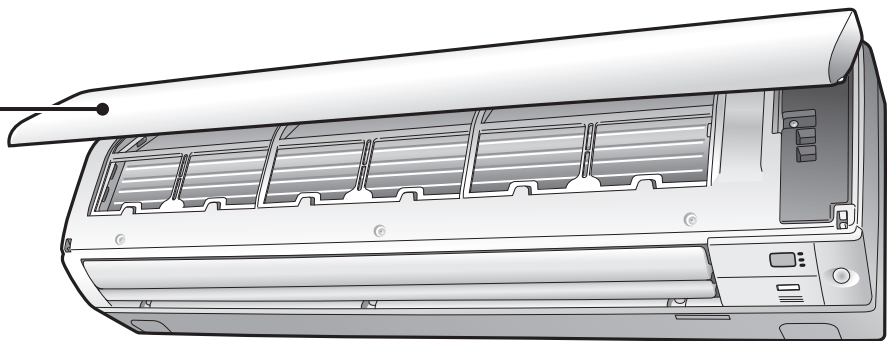
Once every 2 weeks

▶ Page 27

Indoor unit, outdoor unit and remote controller

- Wipe them with a soft cloth.

If dirty



Titanium apatite deodorizing filter

To purchase, contact the dealer where you bought the air conditioner.

Item	Part No.
Titanium apatite deodorizing filter - without frame (set of 3)	KAF970A48

Titanium apatite deodorizing filter

- Vacuum dust or replace the filter.

[Cleaning]

Once every 6 months

▶ Page 28

[Replacement]

Once every 3 years

▶ Page 28

Notes on cleaning

For cleaning, do not use any of the following:

- Water hotter than 40°C
- Volatile liquid such as benzene, petrol and thinner
- Polishing compounds
- Rough materials such as a scrubbing brush

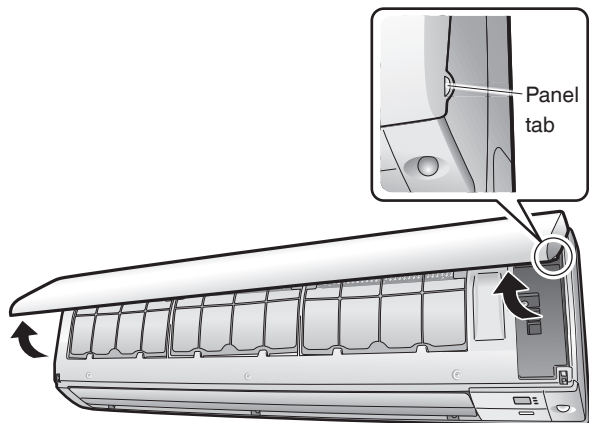


Care and Cleaning

■ Air filter

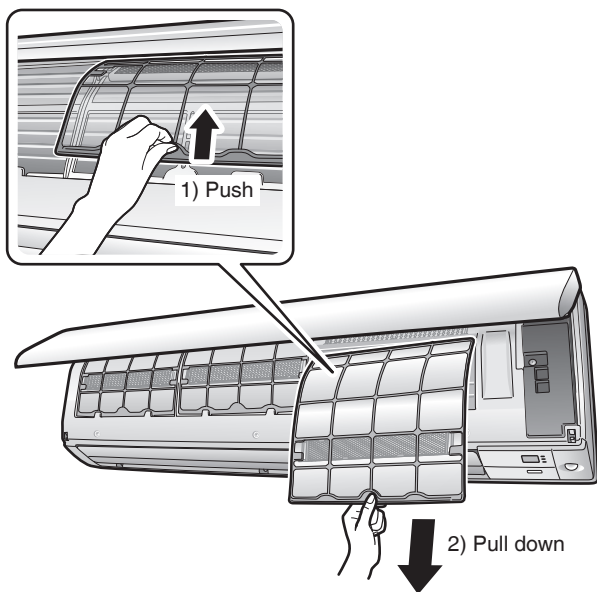
1. Open the front panel.

- Hold the front panel by the sides and open it.



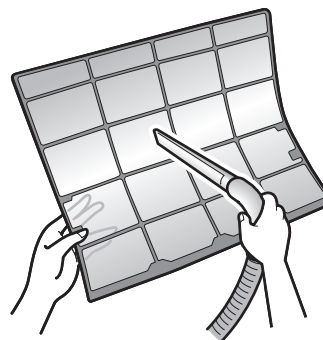
2. Pull out the air filters.

- Push the filter tab at the centre of each air filter a little upwards, then pull it down.



3. Wash the air filters with water or clean them with vacuum cleaner.

- It is recommended to clean the air filters every 2 weeks.



If the dust does not come off easily

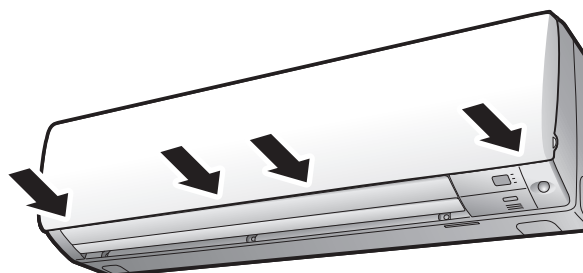
- Wash the air filters with neutral detergent thinned with lukewarm water, then dry them up in the shade.



4. Reattach the filters.

5. Close the front panel slowly.

- Press the panel at both sides and the centre.



- Make sure that the front panel is securely fixed.

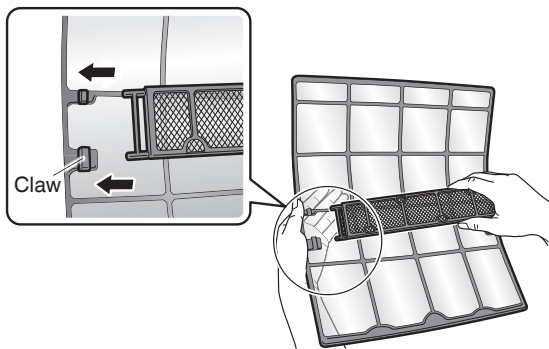
■ Titanium apatite deodorizing filter

Attaching

1. Open the front panel and pull out the air filters. ▶Page 27

2. Insert titanium apatite deodorizing filter.

- Check that the filters are inserted securely under the tabs.

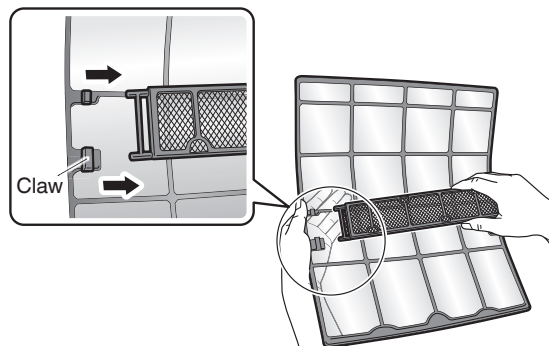


Cleaning and Replacement

1. Open the front panel and pull out the air filters. ▶Page 27

2. Take off titanium apatite deodorizing filter.

- Hold the recessed parts of the frame and unhook the 4 claws.
- Remove the filters from the tabs.

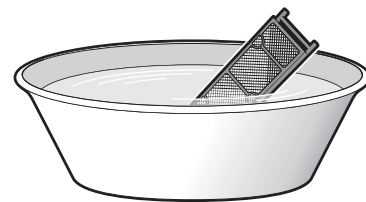


3. Clean or replace titanium apatite deodorizing filter.

[Cleaning]

3-1 Vacuum dust, and soak in lukewarm water or water for about 10 to 15 minutes if very dirty.

- Do not remove the filter from the frame when washing with water.



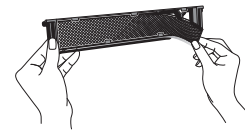
3-2 After washing, shake off remaining water and let them dry in the shade.

- Do not wring out the filter to remove water from it.

[Replacement]

Remove the filter from the filter frame and prepare a new one.

- Do not throw away the filter frame. Reuse the filter frame when replacing titanium apatite deodorizing filter.
- When attaching the filter, check that the filter is properly set in the tabs.



4. Set the filters as they were and close the front panel.

- Press the front panel at both sides and the center.




NOTE

- Operation with dirty filters:
 - cannot deodorise the air,
 - cannot clean the air,
 - results in poor cooling,
 - may cause odour.
- Dispose of old filters as non-flammable waste.

Care and Cleaning

■ Prior to a long period of non-use

1. Operate the FAN mode for several hours on a fine day to dry out the inside.

- 1) Press  and select “”.
- 2) Press  and start the operation.

2. After operation stops, turn off the circuit breaker for the room air conditioner.

3. Clean the air filters and reattach them. 

4. To prevent battery leakage, take out the batteries from the remote controller.

■ We recommend periodical maintenance

- In certain operating conditions, the inside of the air conditioner may get foul after several seasons of use, resulting in poor performance. It is recommended to have periodical maintenance by a specialist in addition to regular cleaning by the user.
- For specialist maintenance, please contact the dealer where you bought the air conditioner.
- The maintenance cost must be borne by the user.

FAQ

Indoor unit

The flaps do not start swinging immediately.

- The air conditioner is adjusting the position of the flaps. The flaps will start moving soon.


The air conditioner stops generating airflow during HEAT operation.

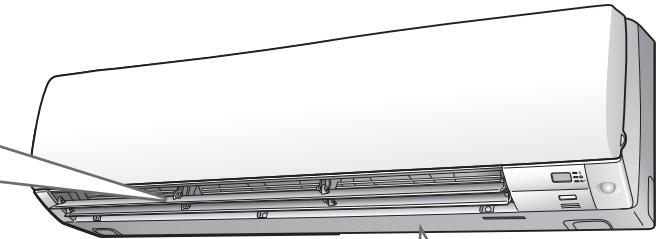
- Once the set temperature is reached, the airflow rate is reduced and operation stopped in order to avoid generating a cool airflow. Operation will resume automatically when the indoor temperature falls.

HEAT operation stops suddenly and a flowing sound is heard.

- The outdoor unit is defrosting. HEAT operation starts after the frost on the outdoor unit has been removed. This can take about 4 to 12 minutes.

Operation does not start soon.

- When  was pressed soon after operation was stopped.
- When the mode was reselected.
 - This is to protect the air conditioner. You should wait for about 3 minutes.



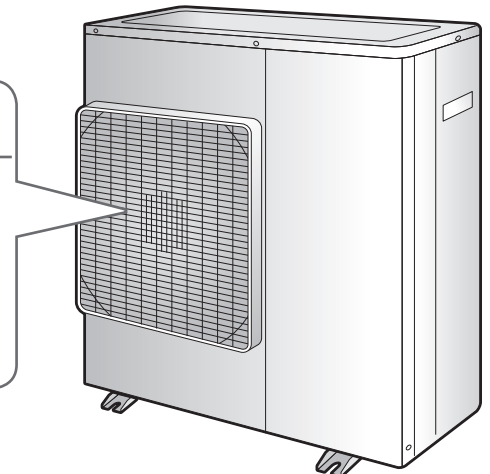
Different sounds are heard.

- **A sound like flowing water**
 - This sound is generated because the refrigerant in the air conditioner is flowing.
 - This is a pumping sound of the water in the air conditioner and can be heard when the water is pumped out from the air conditioner during COOL or DRY operation.
- **Blowing sound**
 - This sound is generated when the flow of the refrigerant in the air conditioner is switched over.
- **Ticking sound**
 - This sound is generated when the cabinet and frame of the air conditioner slightly expand or shrink as a result of temperature changes.
- **Whistling sound**
 - This sound is generated when refrigerant flows during defrosting operation.
- **Clicking sound during operation or idle time**
 - This sound is generated when the refrigerant control valves or the electrical parts operate.
- **Clopping sound**
 - This sound is heard from the inside of the air conditioner when the exhaust fan is activated while the room doors are closed. Open the window or turn off the exhaust fan.

Outdoor unit

The outdoor unit emits water or steam.

- **In HEAT operation**
 - The frost on the outdoor unit melts into water or steam when the air conditioner is in defrosting operation.
- **In COOL or DRY operation**
 - Moisture in the air condenses into water on the cool surface of the outdoor unit piping and drips.



Troubleshooting

Before making an inquiry or a request for repair, please check the following.
If the problem persists, consult your dealer.



Not a problem

This case is not a problem.



Check

Please check again before requesting repairs.

The air conditioner does not operate

Case	Description / what to check
OPERATION lamp is off.	<ul style="list-style-type: none"> • Has the circuit breaker been tripped or the fuse blown? • Is there a power failure? • Are batteries set in the remote controller?
OPERATION lamp is blinking.	<ul style="list-style-type: none"> • Turn off the power with the circuit breaker and restart operation with the remote controller. If the OPERATION lamp is still blinking, check the error code and consult your dealer.

▶ Page 34

The air conditioner suddenly stops operating

Case	Description / what to check
OPERATION lamp is on.	<ul style="list-style-type: none"> • To protect the system, the air conditioner may stop operating after sudden large voltage fluctuations. It automatically resumes operation in about 3 minutes.
OPERATION lamp is blinking.	<ul style="list-style-type: none"> • Is there anything blocking the air inlet or air outlet of the indoor unit or outdoor unit? Stop operation and after turning off the circuit breaker, remove the obstruction. Then restart operation with the remote controller. If the OPERATION lamp is still blinking, check the error code and consult your dealer. ▶ Page 34

The air conditioner does not stop operating

Case	Description / what to check
The air conditioner continues operating even after operation is stopped.	<ul style="list-style-type: none"> <ul style="list-style-type: none"> ■ Immediately after the air conditioner is stopped <ul style="list-style-type: none"> • The outdoor unit fan continues rotating for about another 1 minute to protect the system. ■ While the air conditioner is not in operation <ul style="list-style-type: none"> • When the outdoor temperature is high, the outdoor unit fan may start rotating to protect the system.

The room does not cool down / warm up

Case	Description / what to check
Air does not come out.	<ul style="list-style-type: none"> <ul style="list-style-type: none"> ■ In HEATING operation <ul style="list-style-type: none"> • The air conditioner is warming up. Wait for about 1 to 4 minutes. • During defrosting operation, hot air does not flow out of the indoor unit. ■ When the air conditioner operates immediately after the circuit breaker is turned on <ul style="list-style-type: none"> • The air conditioner is preparing to operate. Wait for about 3 to 15 minutes.
Air does not come out / Air comes out.	<ul style="list-style-type: none"> <ul style="list-style-type: none"> ■ Is the airflow rate setting appropriate? <ul style="list-style-type: none"> • Is the airflow rate setting low, such as "Indoor unit quiet" or "Airflow rate 1"? Increase the airflow rate setting. ■ Is the set temperature appropriate? ■ Is the adjustment of the airflow direction appropriate?
Air comes out.	<ul style="list-style-type: none"> <ul style="list-style-type: none"> • Is there any furniture directly under or beside the indoor unit? • Is the air conditioner in ECONO operation or OUTDOOR UNIT QUIET operation? ▶ Page 17 • Are the air filters dirty? • Is there anything blocking the air inlet or air outlet of the indoor unit or outdoor unit? • Is a window or door open? • Is an exhaust fan turning?

Mist comes out

Case	Description / what to check
Mist comes out of the indoor unit.	<input checked="" type="checkbox"/> • This happens when the air in the room is cooled into mist by the cold airflow during COOL or other operation.

Remote controller

Case	Description / what to check
The unit does not receive signals from the remote controller or has a limited operating range.	<input checked="" type="checkbox"/> • The batteries may be exhausted. Replace both batteries with new dry batteries AAA.LR03 (alkaline). For details, refer to “Preparation Before Operation”. ▶Page 9 <input checked="" type="checkbox"/> • Signal communication may be disabled if an electronic-starter-type fluorescent lamp (such as inverter-type lamps) is in the room. Consult your dealer if that is the case. <input checked="" type="checkbox"/> • The remote controller may not function correctly if the transmitter is exposed to direct sunlight.
LCD is faint, is not working, or the display is erratic.	<input checked="" type="checkbox"/> • The batteries may be exhausted. Replace both batteries with new dry batteries AAA.LR03 (alkaline). For details, refer to “Preparation Before Operation”. ▶Page 9
The LCD is blinking and the remote controller cannot be operated.	<input checked="" type="checkbox"/> • Battery power has run out. Replace both batteries at the same time with new size AAA.LR03 (alkaline) batteries. Leaving exhausted batteries in the remote controller can result in injury due to battery leakage, rupturing or heating, or lead to equipment failure. (Even when the LCD is blinking, the OFF button remains functional.)
Other electric devices start operating.	<input checked="" type="checkbox"/> • If the remote controller activates other electric devices, move them away or consult your dealer.

Air has an odour

Case	Description / what to check
The air conditioner gives off an odour.	<input checked="" type="checkbox"/> • The room odour absorbed in the unit is discharged with the airflow. We recommend you to have the indoor unit cleaned. Please consult your dealer.

Others

Case	Description / what to check
The air conditioner suddenly starts behaving strangely during operation.	<input type="checkbox"/> • The air conditioner may malfunction due to lightning or radio. If the air conditioner malfunctions, turn off the power with the circuit breaker and restart the operation with the remote controller.
HEAT operation cannot be selected, even though the unit is heat pump model.	<input type="checkbox"/> • Check that the jumper (J8) has not been cut. If it has been cut, contact your dealer.
The ON/OFF TIMER does not operate according to the settings.	<input checked="" type="checkbox"/> • Check if the ON/OFF TIMER and the WEEKLY TIMER are set to the same time. Change or deactivate the settings in the WEEKLY TIMER. ▶Page 20



NOTE

Notes on the operating conditions

- If operation continues under any conditions other than those listed in the table,
 - A safety device may activate to stop the operation.
 - Dew may form on the indoor unit and drip from it when COOL or DRY operation is selected.

Mode	Operating conditions
COOL / DRY	Outdoor temperature: FTXM 85/95 models: -10-46°C FTKM 85/95 models: 10-46°C Indoor temperature: 18-32°C Indoor humidity: 80% max.
HEAT	Outdoor temperature : -15-24°C Indoor temperature : 10-30°C

Troubleshooting

■ Call your dealer immediately

WARNING

When an abnormality (such as a burning smell) occurs, stop operation and turn off the circuit breaker.

- Continued operation in an abnormal condition may result in problems, electric shock or fire.
- Consult the dealer where you bought the air conditioner.

Do not attempt to repair or modify the air conditioner by yourself.

- Incorrect work may result in electric shock or fire.
- Consult the dealer where you bought the air conditioner.

If one of the following symptoms takes place, call your dealer immediately.

- The power cord is abnormally hot or damaged.
- An abnormal sound is heard during operation.
- The circuit breaker, a fuse, or the earth leakage circuit breaker cuts off the operation frequently.
- A switch or a button often fails to work properly.
- There is a burning smell.
- Water leaks from the indoor unit.

Turn off the circuit breaker and call your dealer.



■ After a power failure

- The air conditioner automatically resumes operation in about 3 minutes. Please wait for a while.

■ Lightning

- If there is a risk lightning could strike in the neighbourhood, stop operation and turn off the circuit breaker to protect the system.

■ Disposal requirements

- Dismantling of the unit, handling of the refrigerant, oil and other parts, should be done in accordance with the relevant local and national regulations.



■ Fault diagnosis by remote controller

- In case the air conditioner is malfunctioning, you can check the error code via the remote controller before consulting with service personnel and informing them of the malfunction code.

1. When  is held down for about 5 seconds, “00” blinks in the temperature display section.


2. Press  repeatedly until a long beep is produced.

- The code indication changes as shown below, and notifies you with a long beep.

* The remote controller may differ from some models.

	CODE	MEANING
SYSTEM	00	NORMAL
	UA	INDOOR-OUTDOOR UNIT COMBINATION FAULT
	U0	REFRIGERANT SHORTAGE
	U2	DROP VOLTAGE OR MAIN CIRCUIT OVERVOLTAGE
	U4	FAILURE OF TRANSMISSION (BETWEEN INDOOR UNIT AND OUTDOOR UNIT)
INDOOR UNIT	A1	INDOOR PCB DEFECTIVENESS
	A5	HIGH PRESSURE CONTROL OR FREEZE-UP PROTECTOR
	A6	FAN MOTOR FAULT
	C4	FAULTY HEAT EXCHANGER TEMPERATURE SENSOR
	C9	FAULTY SUCTION AIR TEMPERATURE SENSOR
OUTDOOR UNIT	EA	COOLING-HEATING SWITCHING ERROR
	E1	CIRCUIT BOARD FAULT
	E5	OL STARTED
	E6	FAULTY COMPRESSOR START UP
	E7	DC FAN MOTOR FAULT
	E8	OVERCURRENT INPUT
	F3	HIGH TEMPERATURE DISCHARGE PIPE CONTROL
	F6	HIGH PRESSURE CONTROL (IN COOLING)
	H0	SENSOR FAULT
	H6	OPERATION HALT DUE TO FAULTY POSITION DETECTION SENSOR
	H8	DC CURRENT SENSOR FAULT
	H9	FAULTY SUCTION AIR TEMPERATURE SENSOR
	J3	FAULTY DISCHARGE PIPE TEMPERATURE SENSOR
	J6	FAULTY HEAT EXCHANGER TEMPERATURE SENSOR
	L3	ELECTRICAL PARTS HEAT FAULT
L4	HIGH TEMPERATURE AT INVERTER CIRCUIT HEATSINK	
L5	OUTPUT OVERCURRENT	
P4	FAULTY INVERTER CIRCUIT HEATSINK TEMPERATURE SENSOR	

NOTE

- A short beep indicate non-corresponding codes.
- To cancel the code display, hold  down for about 5 seconds. The code display also clears if no button is pressed for 1 minute.

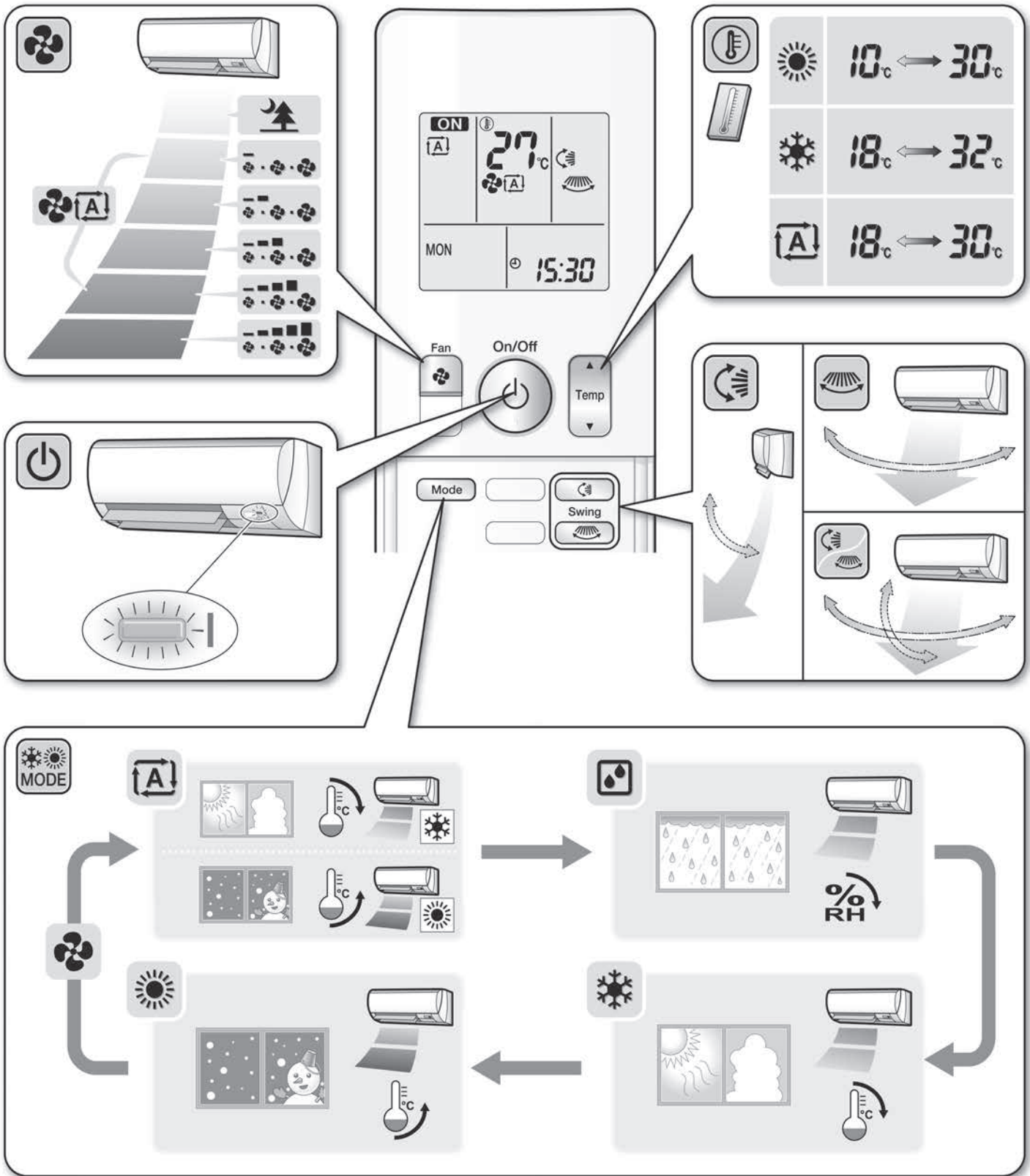
MEMO

MEMO

MEMO

MEMO

Quick Reference



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 Minato-ku, Tokyo, 108-0075 Japan
<http://www.daikin.com>



The two-dimensional bar code is a manufacturing code.

3P552666-7B M19N037 (1905)HT



OPERATION MANUAL

DAIKIN ROOM AIR CONDITIONER



MODELS

- FTXV85LVMA
- FTXV95LVMA



Features

Enhanced comfort and energy savings



INTELLIGENT EYE

The INTELLIGENT EYE sensor detects human movement in a room. If no one is in the room for more than 20 minutes, the operation automatically changes to energy saving operation.

▶ Page 14



WEEKLY TIMER

Up to 4 timer settings can be saved for each day of the week according to your family's life style. The WEEKLY TIMER allows you to set on/off times and the desired temperature. ▶ Page 20

Other functions



COMFORT AIRFLOW

The airflow direction is upward while in COOL operation, and downward while in HEAT operation. This function prevents cold or warm air from blowing directly on your body. ▶ Page 14



OUTDOOR UNIT QUIET

OUTDOOR UNIT QUIET operation assures a low noise level of the outdoor unit. This function is useful to maintain a quiet neighbourhood.

▶ Page 17



ECONO




This function enables efficient operation by limiting the maximum power consumption. It is useful when using the air conditioner and other electrical devices simultaneously on a shared electrical circuit. ▶Page 17

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When the Need Arises




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Safety Precautions

	Read the precautions in this manual carefully before operating the unit.		This appliance is filled with R32.
---	---	---	---





- Keep this manual where the user can easily find it.
- The precautions described herein are classified as WARNING and CAUTION. They both contain important information regarding safety. Be sure to observe all precautions without fail.

 WARNING	Failure to follow these instructions properly may result in personal injury or loss of life.
 CAUTION	Failure to observe these instructions properly may result in property damage or personal injury, which may be serious depending on the circumstances.


 Never attempt.	 Be sure to follow the instructions.	 Be sure to establish an earth connection.
--	---	---



- After reading, keep this manual in a convenient place so that you can refer to it whenever necessary. If the equipment is transferred to a new user, be sure also to hand over the manual.

WARNING

-  Do not use means to accelerate the defrosting process or to clean, other than those recommended by the manufacturer.
 -  The appliance must be stored in a room without continuously operating ignition sources (for example: open flames, an operating gas appliance or an operating electric heater).
 - Do not pierce or burn.
 - Be aware that refrigerants may not contain an odour.
 - The appliance must be installed, operated and stored in a room with floor area larger than 6.7m² for FTXV85, 8.7m² for FTXV95. Maintain an installation height of 1.8m or more from the floor surface to the bottom of the appliance. If the size of the room where the appliance is to be installed has less than the indicated minimum floor area, install it in a well ventilated room. For details refer to the WARNING list in the "Safety Precautions" section of the installation manual for the outdoor unit.
 - To avoid fire, explosion or injury, do not operate the unit when harmful gases (e.g. flammable or corrosive) are detected near the unit.
 - Be aware that prolonged, direct exposure to cool or warm air from the air conditioner, or to air that is too cool or too warm, can be harmful to your physical condition and health.
 - Do not place objects, including rods, your fingers, etc., in the air inlet or outlet. Product damage or personal injury may result due to contact with the air conditioner's high-speed fan blades.
 - Do not attempt to repair, dismantle, reinstall or modify the air conditioner yourself as this may result in water leakage, electric shock or fire hazards.
 - Do not use flammable spray near the air conditioner, or otherwise fire may result.
 - Do not use a refrigerant other than the one indicated on the outdoor unit (R32) when installing, moving or repairing. Using other refrigerants may cause trouble or damage to the unit, and personal injury.
 - To avoid electric shock, do not operate with wet hands.
-
-  Beware of fire in case of refrigerant leakage. If the air conditioner is not operating correctly, i.e. not generating cool or warm air, refrigerant leakage could be the cause. Consult your dealer for assistance. The refrigerant within the air conditioner is safe and normally does not leak. However, in the event of a leakage, contact with a naked burner, heater or cooker may result in generation of noxious gas. Do not use the air conditioner until a qualified service person confirms that the leakage has been repaired.
 - Do not attempt to install or repair the air conditioner yourself. Improper workmanship may result in water leakage, electric shock or fire hazards. Please contact your local dealer or qualified personnel for installation and maintenance work.
 - If the air conditioner is malfunctioning (giving off a burning odour, etc.), turn off power to the unit and contact your local dealer. Continued operation under such circumstances may result in a failure, electric shock or fire hazards.
 - Be sure to install an earth leakage circuit breaker. Failure to install an earth leakage circuit breaker may result in electric shock or fire.
-
-  Be sure to earth the unit. Do not earth the unit to a utility pipe, lightning conductor or telephone earth lead. Imperfect earthing may result in electric shock.

CAUTION

-  Do not use the air conditioner for purposes other than those for which it is intended. Do not use the air conditioner for cooling precision instruments, food, plants, animals or works of art as this may adversely affect the performance, quality and/or longevity of the object concerned.
- Do not expose plants or animals directly to the airflow from the unit as this may cause adverse effects.
- Do not place appliances that produce naked flames in places exposed to the airflow from the unit as this may impair combustion of the burner.
- Do not block the air inlets nor outlets. Impaired airflow may result in insufficient performance or trouble.

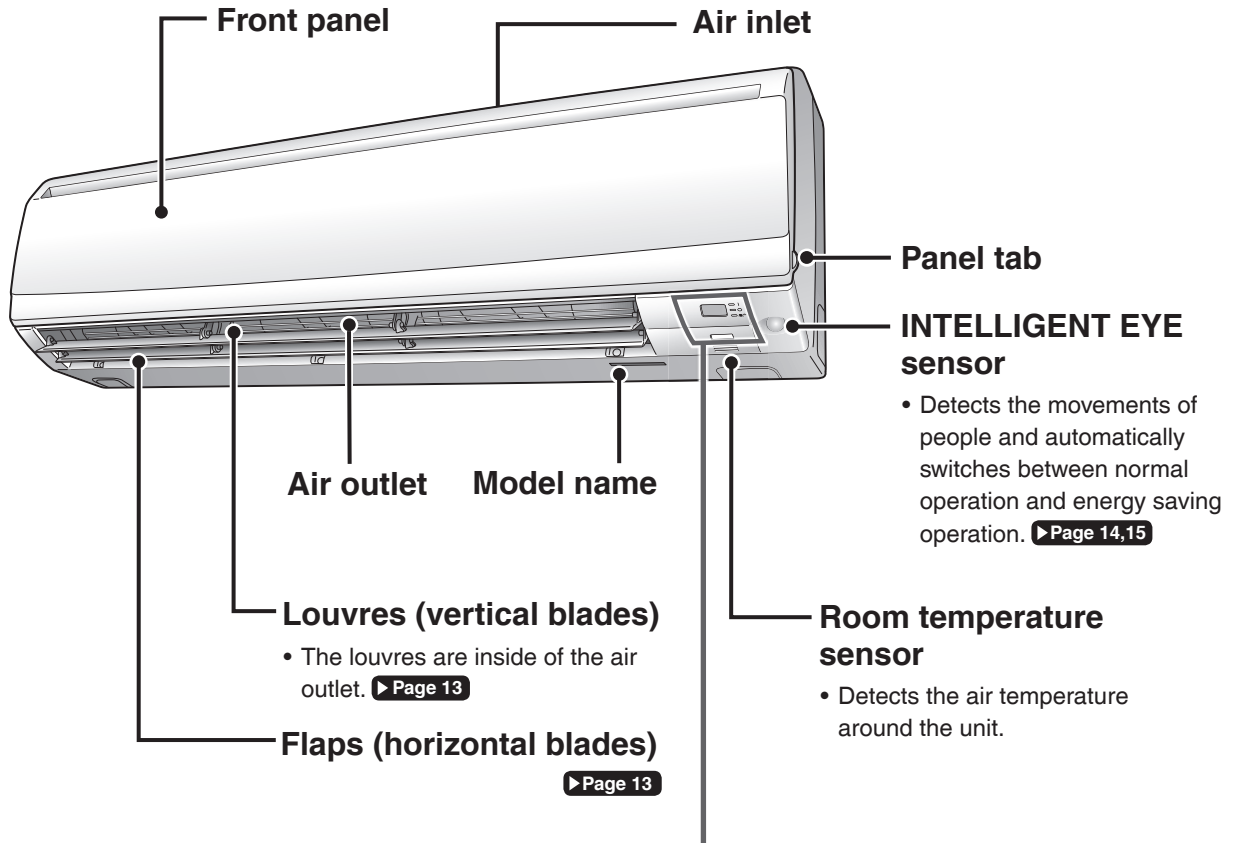
-  Do not sit on the outdoor unit, put things on the unit, or pull the unit. Doing so may cause accidents, such as falling or toppling down, thus resulting in injury, product malfunctioning, or product damage.
 - Do not place objects that are susceptible to moisture directly beneath the indoor or outdoor units. Under certain conditions, condensation on the main unit or refrigerant pipes, air filter dirt or drain blockage may cause dripping, resulting in fouling or failure of the object concerned.
 - After prolonged use, check the unit stand and its mounts for damage. If they are left in a damaged condition, the unit may fall and cause injury.
 - To avoid injury, do not touch the air inlet or aluminium fins of the indoor or outdoor units.
 - The appliance is not intended for use by unattended young children or infirm persons. Impairment of bodily functions and harm to health may result.
 - Children should be supervised to ensure that they do not play with the unit or its remote controller. Accidental operation by a child may result in impairment of bodily functions and harm health.
 - Avoid impacts to the indoor and outdoor units, or otherwise product damage may result.
 - Do not place flammable items, such as spray cans, within 1m of the air outlet.
The spray cans may explode as a result of hot air from the indoor or outdoor units.
 - Be careful not to let pets urinate on the air conditioner. Urination on the air conditioner may result in electric shock or fire.
 - Do not wash the air conditioner with water, as this may result in electric shock or fire.
 - Do not place water containers (vases, etc.) above the unit, as this may result in electric shock or fire hazards if they should topple over.
 - Do not insert the batteries in the wrong polarity (+/-) orientation as this may result in short circuiting, fire, or battery leakage.
 - Do not sit or hang on the panel. The panel may fall, and injury or product malfunctioning may result.
 - Do not sway the panel. The panel may hit people or objects, and injury or property damage may result.
 - Do not let children play around the panel. Injury or property damage may result.
 - Do not pull the wires. The wires may be broken and the panel may fall, and injury or property damage may result.
 - Do not locate obstacles in the route. The panel may fall, and injury or property damage may result.
 - Do not bend or damage the wires. The wires may be broken and the panel may fall, and injury or property damage may result.
 - Do not put objects on the panel, or otherwise production malfunctioning may result.
 - Do not use an unstable stand at the time of operating or maintaining the air conditioner, or otherwise you may topple over or injure yourself.
 - Locate the remote controller in places out of reach of children. The wrong operation of the remote controller may result in injury.
-
-  To avoid oxygen depletion, ensure that the room is adequately ventilated if equipment such as a burner is used together with the air conditioner.
 - Before cleaning, be sure to stop unit operation and turn off the circuit breaker. Otherwise, an electric shock and injury may result.
 - Only connect the air conditioner to the specified power supply circuit. Power supplies other than the one specified may result in electric shock, overheating and fires.
 - Arrange the drain hose to ensure smooth drainage. Imperfect drainage may cause wetting of the building, furniture, etc.
 - Do not place objects in direct proximity of the outdoor unit and do not let leaves and other debris accumulate around the unit. Leaves are a hotbed for small animals which can enter the unit. Once inside the unit, such animals can cause malfunctions, smoke or fire if they come into contact with electrical parts.
 - Do not place objects around the indoor unit.
Doing so may have an adverse influence on the performance, product quality, and life of the air conditioner.
 - This appliance is not intended to be used by persons with reduced physical, sensory or mental capabilities, or with lack of operation knowledge, unless they have been given supervision or instruction concerning the appliance use by person responsible for their safety. Keep out of children's reach to ensure that they do not play with the appliance.

Precautions relating to area surrounding the indoor and outdoor units

- Be sure to follow the instructions below.
 - The indoor unit is at least 1m away from any television or radio set (unit may cause interference with the picture or sound).
 - Refrain from using the units in areas prone to high levels of oily smoke, such as a kitchen. Water leakage may result.

Names of Parts

Indoor Unit

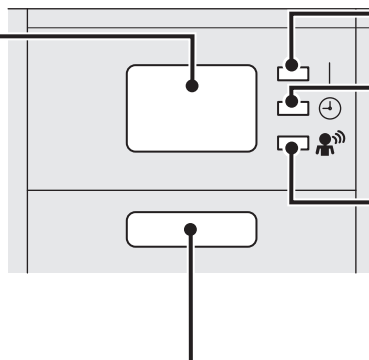


Display

Signal receiver

- Receives signals from the remote controller.
- When the unit receives a signal, you will hear a beep sound.

Case	Sound type
Operation start	beep-beep
Setting changed	beep
Operation stop	long beep



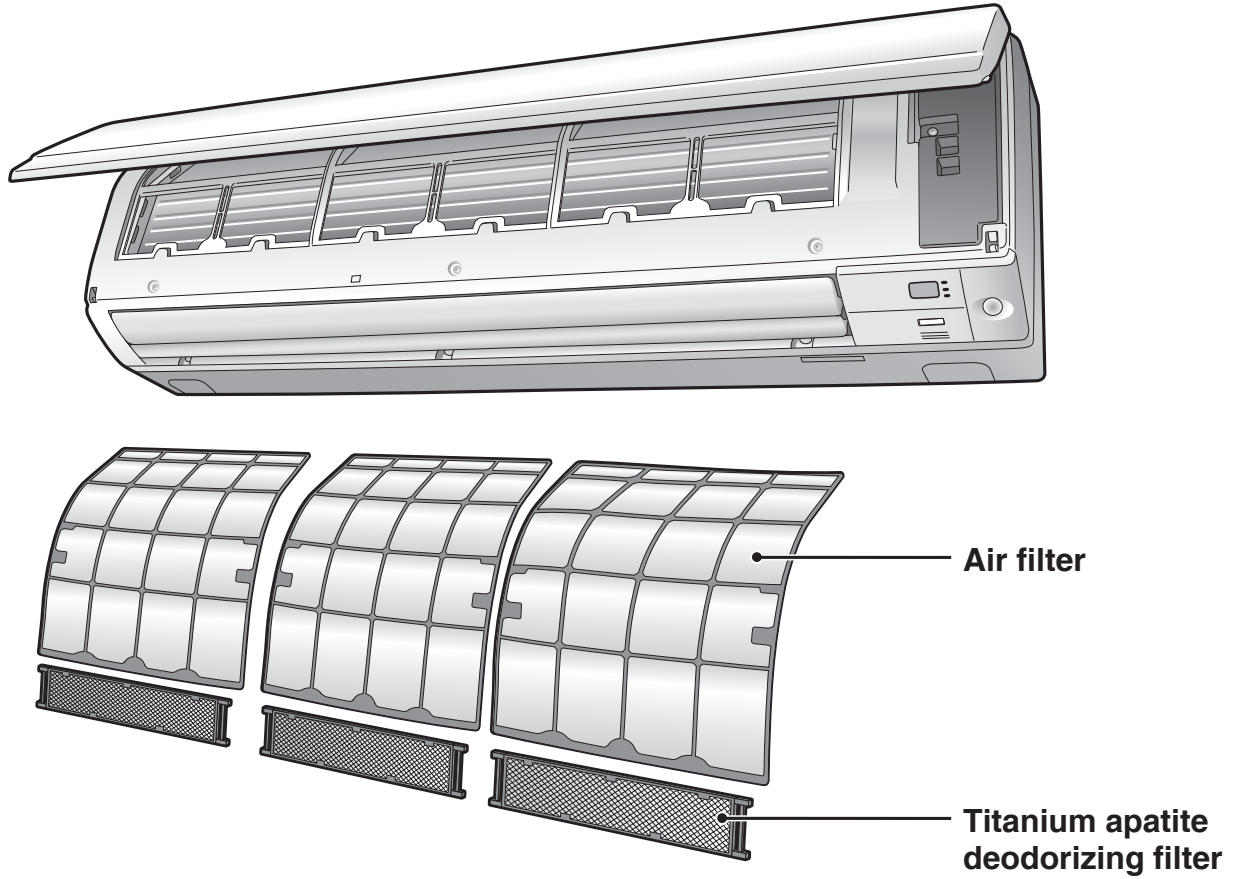
Indoor unit ON/OFF switch

- Press this switch once to start operation. Press once again to stop it.
- For the operation mode setting, refer to the following table.

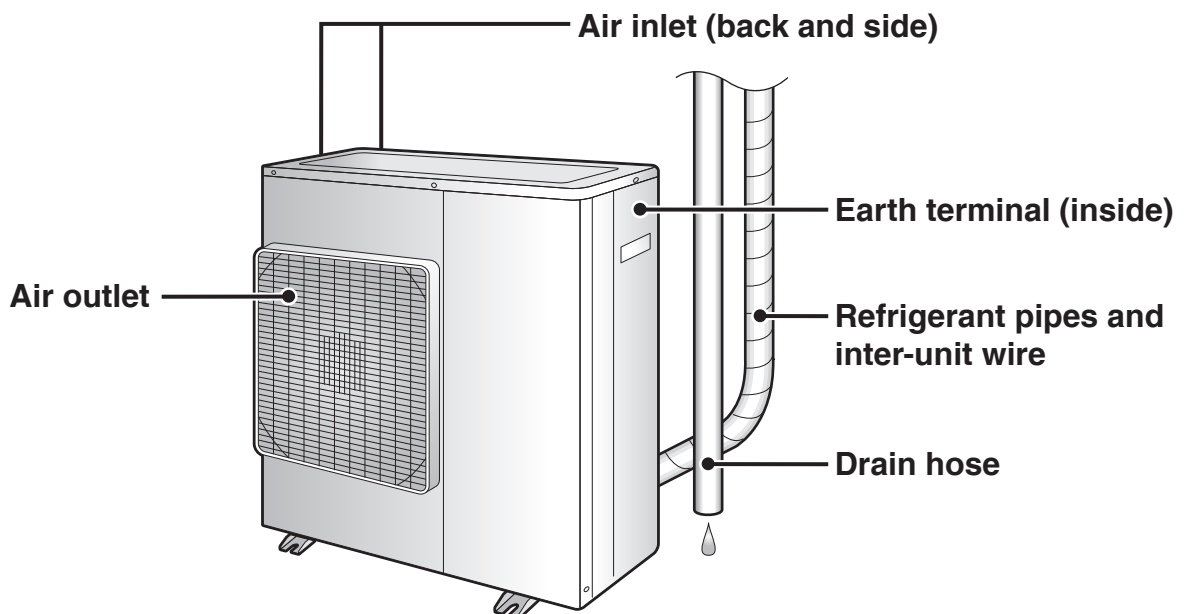
Mode	Temperature setting	Airflow rate
AUTO	25°C	AUTO

- This switch can be used when the remote controller is missing.

■ Open the front panel



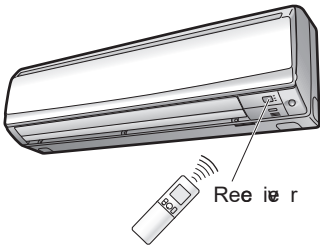
Outdoor Unit



Names of Parts

Remote Controller

Signal transmitter



- To use the remote controller, aim the transmitter at the indoor unit. If there is anything blocking the signals between the unit and the remote controller, such as a curtain, the unit may not operate.
- The maximum transmission distance is about 7m.

FAN setting button

- Selects the airflow rate setting.

▶ Page 12

POWERFUL button

- POWERFUL operation. ▶ Page 16

Display (LCD)

- Displays the current settings. (In this illustration, each section is shown with all its displays on for the purpose of explanation.)

TEMPERATURE adjustment button

- Changes the temperature setting.

▶ Page 11

ON/OFF button

- Press this button once to start operation.

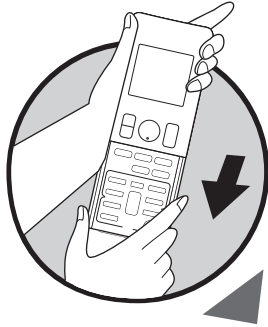
Press once again to stop it. ▶ Page 11

Front cover

- Open the front cover. ▶ Page 8

Model name ARC466A16

■ Open the front cover



MODE selector button

- Selects the operation mode. (AUTO/DRY/COOL/HEAT/FAN)
- ▶ Page 11

ECONO/QUIET button

- ECONO/OUTDOOR UNIT QUIET operation.
- ▶ Page 17

SWING button

- Adjusts the airflow direction.
- ▶ Page 13

COMFORT/SENSOR button

- COMFORT AIRFLOW and INTELLIGENT EYE operation.
- ▶ Page 14

OFF TIMER button (NIGHT SET mode)

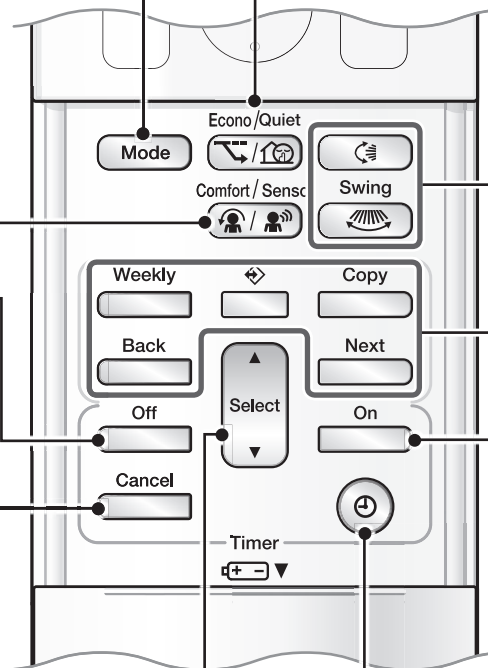
▶ Page 19

TIMER CANCEL button

- Cancels the timer setting.
 - Cannot be used for the WEEKLY TIMER operation.
- ▶ Page 18,19

SELECT button

- Changes the clock, ON/OFF TIMER and WEEKLY TIMER settings.



Weekly

◻ : WEEKLY button

◊ : PROGRAMME button

Copy

◻ : COPY button

Back

◻ : BACK button

Next

◻ : NEXT button

- WEEKLY TIMER operation.

▶ Page 20

ON TIMER button

▶ Page 18

CLOCK button

▶ Page 10

Preparation Before Operation

CAUTION

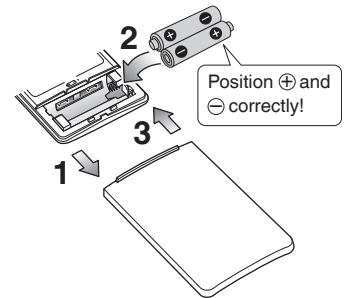
Incorrect handling of batteries can result in injury from battery leakage, rupturing or heating, or lead to equipment failure.

Please observe the following precautions and use safely.

- If the alkaline solution from the batteries should get in the eyes, do not rub the eyes. Instead, immediately flush the eyes with tap water and seek the attention of a medical professional.
- Keep batteries out of reach of children. In the event that batteries are swallowed, seek the immediate attention of a medical professional.
- Do not expose batteries to heat or fire. Do not disassemble or modify batteries. The insulation or gas release vent inside the battery may be damaged, resulting in battery leakage, rupturing, or heating.
- Do not damage or peel off labels on the batteries.

■ To insert the batteries

1. Slide the front cover to take it off.
2. Insert 2 dry batteries AAA.LR03 (alkaline).
3. Replace the front cover.

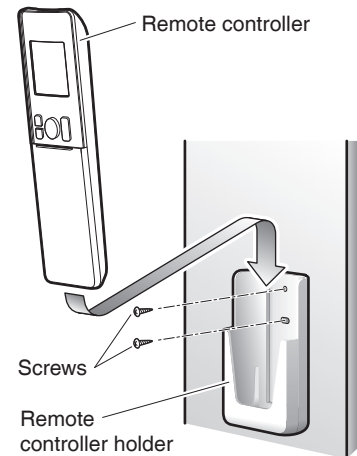


■ To fix the remote controller holder to a wall

1. Choose a place from where the signals reach the unit.
2. Fix the holder to a wall, a pillar, or similar location with the screws supplied with the holder.
3. Place the remote controller in the remote controller holder.

■ Turn on the circuit breaker

- After the power is turned on, the flaps of the indoor unit open and close once to set the reference position.



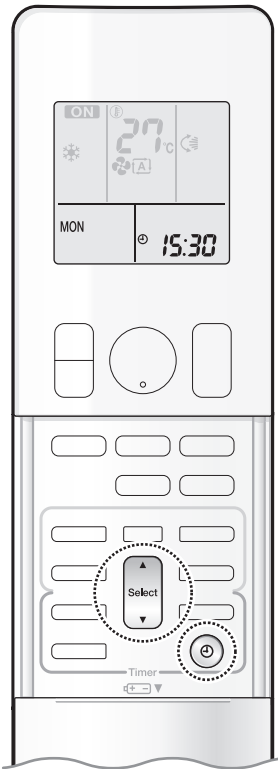
NOTE

Notes on batteries

- To avoid possible injury or damage from battery leakage or rupturing, remove the batteries when not using the product for long periods of time.
- The standard replacement time is 1 year. Both batteries should be replaced at the same time. Be sure to replace them with new size AAA.LR03 (alkaline) batteries.
- When battery power has run out, the LCD will begin blinking as an alert that the batteries need replacing. In some cases, when battery consumption is accelerated owing usage conditions, signal reception may decline before the LCD begins blinking.
- The batteries supplied with the remote controller are for initial operation. The batteries may run out in less than 1 year.

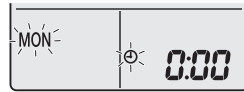
Note on remote controller

- Do not drop the remote controller. Do not get it wet.



■ To set the clock

1. Press .



“0:00” appears on the LCD.
“MON” and “☀” blink.

2. Press  to set the current day of the week.

3. Press .



“☀” blinks.

4. Press  to set the clock to the present time.

- Holding down ▲ or ▼ rapidly increases or decreases the displayed time.

5. Press .

- Point the remote controller at the indoor unit when pressing the buttons.



“.” blinks.

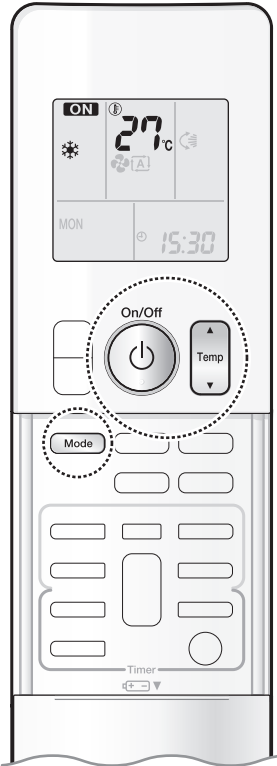
NOTE

Note on setting the clock

- If the indoor unit's internal clock is not set to the correct time, the ON/OFF TIMER and WEEKLY TIMER will not operate punctually.



AUTO · DRY · COOL · HEAT · FAN Operation

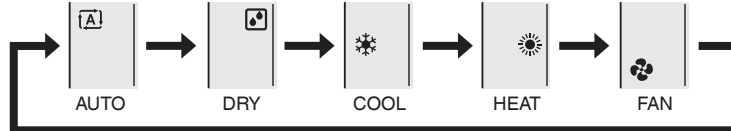


The air conditioner operates with the operation mode of your choice. From the next time on, the air conditioner will operate with the same operation mode.

■ To start

1. Press and select an operation mode.

- Each pressing of the button changes the mode setting in sequence.



2. Press .

- “**ON**” appears on the LCD.
- The OPERATION lamp lights green.



Display

■ To stop

▶ Press again.

- “**ON**” disappears from the LCD.
- The OPERATION lamp goes off.

■ To change the temperature setting

▶ Press .

- Press ▲ to raise the temperature and press ▼ to lower the temperature. Each pressing of the button changes the temperature by 1°C.

COOL operation	HEAT operation	AUTO operation	DRY or FAN operation
18 – 32°C	10 – 30°C	18 – 30°C	The temperature setting cannot be changed.

NOTE

Notes on AUTO operation

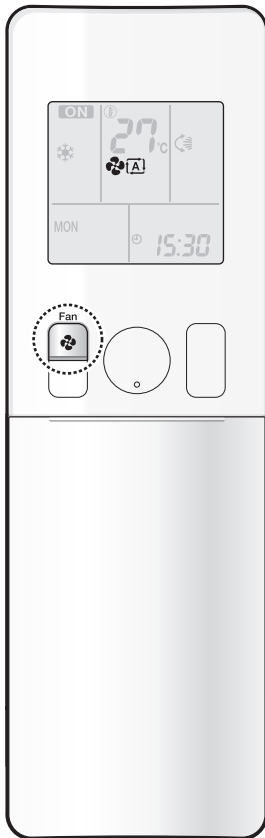
- In AUTO operation, the system selects an appropriate operation mode (COOL or HEAT) based on the indoor temperature and starts the operation.
- The system automatically reselects setting at a regular interval to bring the indoor temperature to the user-setting level.

Note on DRY operation

- Eliminates humidity while maintaining the indoor temperature as much as possible. It automatically controls temperature and airflow rate, so manual adjustment of these functions is unavailable.




Adjusting the Airflow Rate

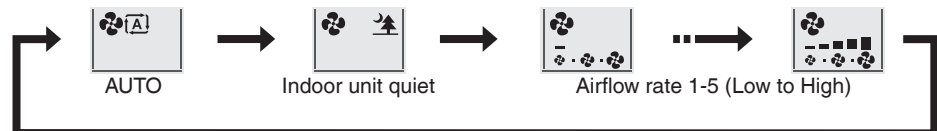



You can adjust the airflow rate to increase your comfort.

■ To adjust the airflow rate setting

▶ Press  .

- Each pressing of  changes the airflow rate setting in sequence.



- When the airflow is set to “”, quiet operation starts and noise from the indoor unit will become quieter.
- In the quiet operation mode, the airflow rate is set to a weak level.
- In DRY operation, the airflow rate setting cannot be changed.
- At smaller airflow rates, the cooling (heating) effect is also smaller.

Tips for saving energy

Keeping the temperature setting at a moderate level helps save energy.

- Recommended temperature setting for cooling: 26-28°C, heating: 20-24°C

Cover windows with a blind or a curtain.

- Blocking sunlight and air from outdoors increases the cooling (heating) effect.

Keep the air filters clean.

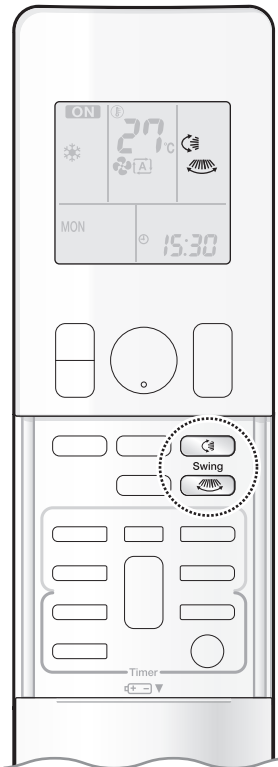
- Clogged air filters cause inefficient operation and waste energy. Clean them once in about every 2 weeks. ▶ [Page 27](#)

If you are not going to use the air conditioner for a long period, for example in spring or autumn, turn off the circuit breaker.

- The air conditioner always consumes a small amount of electricity even while it is not operating.



Adjusting the Airflow Direction



You can adjust the airflow direction to increase your comfort.


⚠ CAUTION

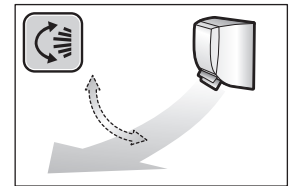
- Always use a remote controller to adjust the angles of the flaps and louvres.
 - If you attempt to move the flaps and louvres forcibly by hand when they are swinging, the mechanism may be damaged.
 - Inside the air outlet, a fan is rotating at a high speed.

■ To start auto swing

Up and down airflow direction


▶ Press  .

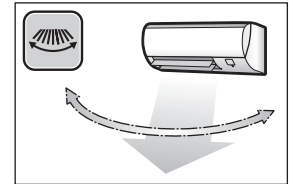
- “” appears on the LCD.
- The flaps (horizontal blades) will begin to swing.



Right and left airflow direction





▶ Press  .

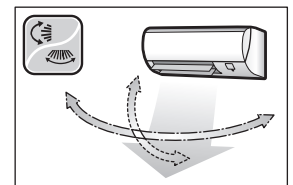
- “” appears on the LCD.
- The louvres (vertical blades) will begin to swing.



The 3-D airflow direction

▶ Press  and  .



- “” and “” appear on the LCD.
- The flaps and louvres move in turn.
- To cancel 3-D airflow, press either  or  again. The flaps or louvres will stop moving.



■ To set the flaps or louvres at the desired position

- This function is effective while the flaps or louvres are in auto swing mode.

▶ Press  and  when the flap or louvres reach the desired position.

- In the 3-D airflow, the flaps and louvres move in turn.
- “” or “” disappears from the LCD.

NOTE

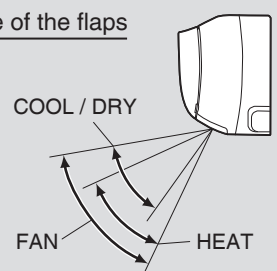
Notes on airflow direction setting

- The movable range of the flaps varies according to the operation mode.

Note on 3-D airflow

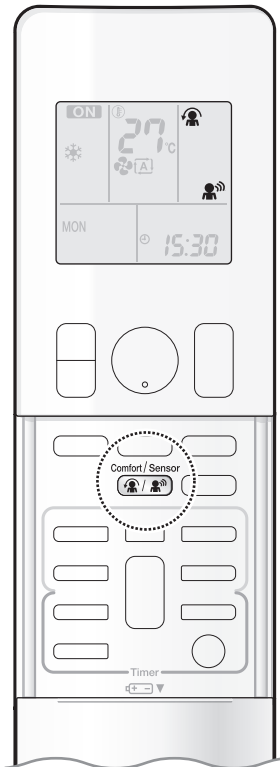
- Using 3-D airflow circulates cold air, which tends to collect at the bottom of the room, and hot air, which tends to collect near the ceiling, throughout the room, preventing areas of cold and hot developing.

Movable range of the flaps





COMFORT AIRFLOW / INTELLIGENT EYE Operation



COMFORT AIRFLOW operation: The airflow direction is upward while in COOL operation, and downward while in HEAT operation. This function prevents cold air from blowing directly on the occupants in the room.


INTELLIGENT EYE operation: The INTELLIGENT EYE sensor detects human movement. If no one is in the room for more than 20 minutes, the operation automatically changes to energy saving operation.

⚠ CAUTION

- Do not place large objects near the INTELLIGENT EYE sensor. Also keep heating units and humidifiers outside the sensor's detection area. This sensor can detect undesirable objects.
- Do not hit or violently push the INTELLIGENT EYE sensor. This can lead to damage and malfunction.



■ To start

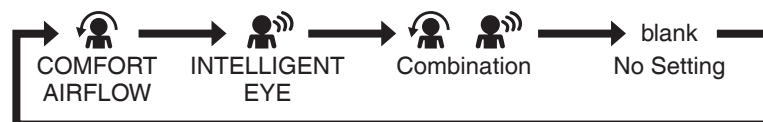
▶ Press  and select the desired mode.

- Each time  is pressed, a different setting option appears on the LCD.
- When INTELLIGENT EYE is selected, the INTELLIGENT EYE lamp lights green.



Display

- By selecting “ ” from the following icons, the air conditioner will switch to COMFORT AIRFLOW operation combined with INTELLIGENT EYE operation.



- When the flaps (horizontal blades) are swinging, selecting any of the modes above will cause the flaps (horizontal blades) to stop.
- The lamp lights when human movement is detected.

■ To cancel

▶ Press  until no icon is displayed.

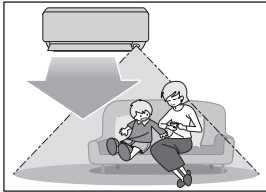
- If the INTELLIGENT EYE operation was being used, the INTELLIGENT EYE lamp goes off.



COMFORT AIRFLOW / INTELLIGENT EYE Operation

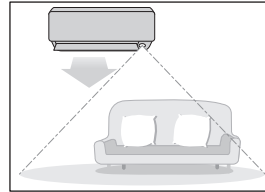
INTELLIGENT EYE operation is useful for energy saving

■ People are detected in the sensing area.



The air conditioner is in normal operation while the sensor is detecting human movement.

■ No people are detected in the sensing area.



The air conditioner will switch to energy-saving mode after 20 minutes.

Energy saving operation

- If no presence detected in the room for 20 minutes, the energy saving operation will start, and the INTELLIGENT EYE lamp goes off. If human movement is detected again, the INTELLIGENT EYE lamp lights up and energy saving operation terminates.
- This operation changes the temperature by -2°C in HEAT / $+2^{\circ}\text{C}$ in COOL / $+2^{\circ}\text{C}$ in DRY operation from the set temperature. When the room temperature exceeds 30°C , the operation changes the temperature by $+1^{\circ}\text{C}$ in COOL / $+1^{\circ}\text{C}$ in DRY operation from the set temperature.
- This operation decreases the airflow rate slightly in FAN operation only.

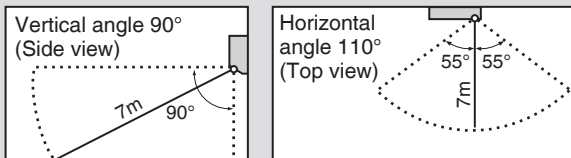
NOTE

Note on COMFORT AIRFLOW operation

- The airflow rate will be set to AUTO. If the up and down airflow direction is selected, COMFORT AIRFLOW operation will be cancelled.

Notes on INTELLIGENT EYE operation

- Application range is as follows.



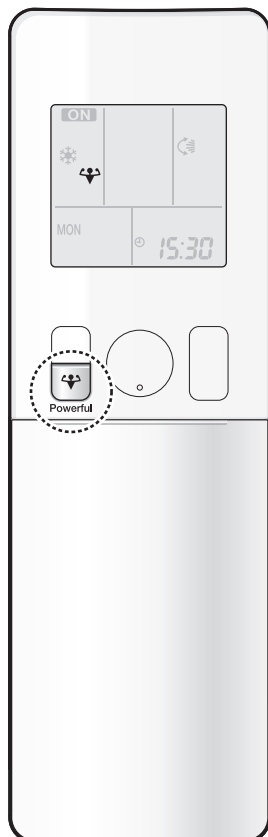
- The sensor may not detect moving objects further than 7m away. (Please see the application range)
- Sensor detection sensitivity changes according to the indoor unit location, the speed of passers-by, temperature range, etc.
- The sensor could also mistakenly detect pets, sunlight, fluttering curtains and light reflected off of mirrors as passers-by.
- NIGHT SET mode **▶ Page 19** will not switch on during use of INTELLIGENT EYE operation.

Note on combination of COMFORT AIRFLOW operation and INTELLIGENT EYE operation

- The airflow rate will be set to AUTO. If the up and down airflow direction is selected, COMFORT AIRFLOW operation will be cancelled. Priority is given to the function of whichever button is pressed last.




POWERFUL Operation



POWERFUL operation quickly maximises the cooling (heating) effect in any operation mode. In this mode, the air conditioner operates at maximum capacity.

■ To start

▶ Press  during operation.

- “” appears on the LCD.
- POWERFUL operation ends in 20 minutes. Then the system automatically operates again with the previous settings which were used before POWERFUL operation.


■ To cancel

▶ Press  again.

- “” disappears from the LCD.

NOTE

Notes on POWERFUL operation

- Pressing  causes the settings to be cancelled, and “” disappears from the LCD.
- POWERFUL operation will not increase the capacity of the air conditioner if the air conditioner is already in operation with its maximum capacity demonstrated.
 - In **COOL, HEAT and AUTO operation**
To maximise the cooling (heating) effect, the capacity of outdoor unit increases and the airflow rate becomes fixed at the maximum setting. The temperature and airflow settings cannot be changed.
 - In **DRY operation**
The temperature setting is lowered by 2.5°C and the airflow rate is slightly increased.
 - In **FAN operation**
The airflow rate is fixed at the maximum setting.

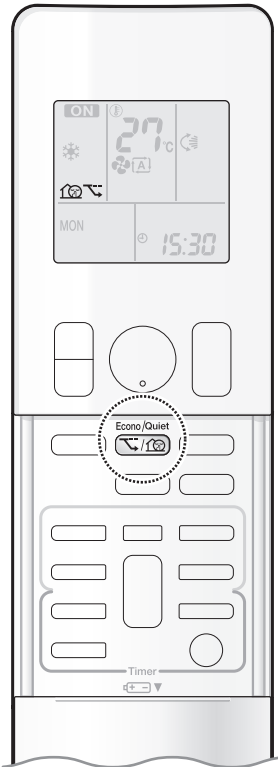
Regarding the combination of POWERFUL and other operations

POWERFUL + COMFORT AIRFLOW	Not available*
POWERFUL + ECONO	
POWERFUL + OUTDOOR UNIT QUIET	

*Priority is given to the function of whichever button is pressed last.



ECONO / OUTDOOR UNIT QUIET Operation



ECONO operation enables efficient operation by limiting the maximum power consumption. This function is useful to prevent the circuit breaker from tripping when the unit operates alongside other appliances on the same circuit.

OUTDOOR UNIT QUIET operation lowers the noise level of the outdoor unit by changing the frequency and fan speed of the outdoor unit. This function is convenient during night-time operation.

■ To start

▶ Press  and select the desired mode.

- Each time  is pressed, a different setting option appears on the LCD.





■ To cancel


▶ Press  until no icon is displayed.

NOTE

Notes on ECONO operation

- This operation is performed with lower power and therefore may not provide a sufficient cooling (heating) effect.
- Pressing  causes the settings to be cancelled, and “” disappears from the LCD.
- If the power consumption level is already low, switching to ECONO operation will not reduce the power consumption.

Notes on OUTDOOR UNIT QUIET operation

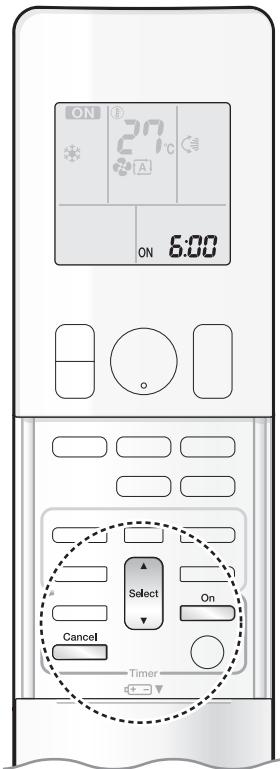
- Even if the operation is stopped by using the remote controller or the indoor unit ON/OFF switch when using OUTDOOR UNIT QUIET operation, “” will remain displayed on the remote controller.
- OUTDOOR UNIT QUIET operation will not reduce the frequency nor fan speed if they already are operating at reduced levels.
- This operation is performed with lower power and therefore may not provide a sufficient cooling (heating) effect.

Possible combinations of ECONO / OUTDOOR UNIT QUIET operation and basic operations

	Operation mode			
	DRY	COOL	HEAT	FAN
ECONO	✓	✓	✓	–
OUTDOOR UNIT QUIET	–	✓	✓	–



ON/OFF TIMER Operation



Timer functions are useful for automatically switching the air conditioner on or off at night or in the morning. You can also use the ON TIMER and OFF TIMER together.

[ON TIMER operation]

■ To set

- Check that the clock is correct.
If not, set the clock to the present time. ▶ [Page 10](#)

1. Press .



“6:00” appears on the LCD.
“ON” blinks.

- “⌚” and day of the week disappear from the LCD.

2. Press until the time setting reaches the point you like.

- Each pressing of either button increases or decreases the time setting by 10 minutes. Holding down either button changes the setting rapidly.

3. Press again.

- “ON” and setting time appear on the LCD.
- The TIMER lamp lights orange.



Display

■ To cancel

▶ Press .

- “ON” and setting time disappear from the LCD.
- “⌚” and day of the week appear on the LCD.
- The TIMER lamp goes off.

NOTE

Notes on TIMER operation

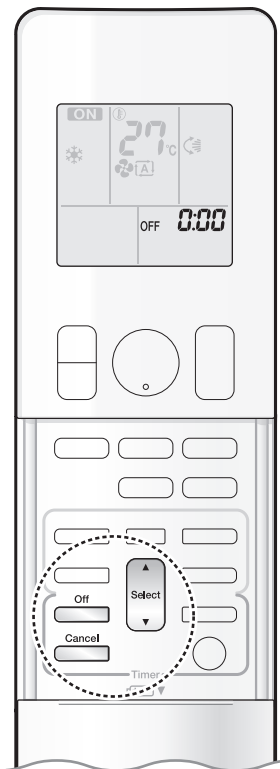
- When TIMER is set, the present time is not displayed.
- When using the ON/OFF TIMER to start/stop operation, the actual operation start/stop time may differ from the time set. (Maximum of about 10 minutes)

In the following cases, set the timer again.

- After the circuit breaker has turned off.
- After a power failure.
- After replacing the batteries in the remote controller.



ON/OFF TIMER Operation



[OFF TIMER operation]

■ To set

- Check that the clock is correct.
If not, set the clock to the present time. ▶Page 10

1. Press .



“ 0:00 ” appears on the LCD.
“ OFF ” blinks.

- “ ⌚ ” and day of the week disappear from the LCD.

2. Press **until the time setting reaches the point you like.**

- Each pressing of either button increases or decreases the time setting by 10 minutes.
Holding down either button changes the time setting rapidly.

3. Press **again.**

- “ OFF ” and setting time appear on the LCD.
- The TIMER lamp lights orange.



Display

■ To cancel

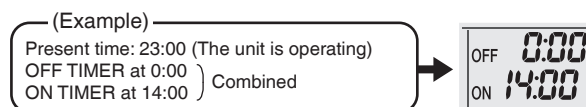
▶ **Press** .

- “ OFF ” and setting time disappear from the LCD.
- “ ⌚ ” and day of the week appear on the LCD.
- The TIMER lamp goes off.

[ON/OFF TIMER combination]

■ To combine

- A sample setting for combining the 2 timers is shown below.



NOTE

NIGHT SET mode

- When the OFF TIMER is set, the air conditioner automatically adjusts the temperature setting (0.5°C up in COOL, 2.0°C down in HEAT) to prevent excessive cooling (heating) during sleeping hours.



WEEKLY TIMER Operation

Up to 4 timer settings can be saved for each day of the week. This is convenient to adapt the WEEKLY TIMER to your family's life style.

Setting example of the WEEKLY TIMER

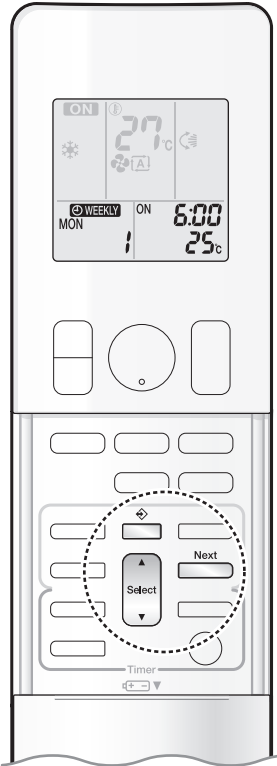
The same timer settings are used from Monday through Friday, while different timer settings are used for the weekend.

<p>[Monday]</p>	<p>Make timer settings for programmes 1-4. ▶ Page 21</p> <p>Programme 1 Programme 2 Programme 3 Programme 4</p> <p>ON OFF ON OFF</p> <p>6:00 8:30 17:30 22:00</p>
<p>[Tuesday to Friday]</p>	<p>Use the copy mode to make settings for Tuesday to Friday, because these settings are the same as those for Monday. ▶ Page 23</p> <p>Programme 1 Programme 2 Programme 3 Programme 4</p> <p>ON OFF ON OFF</p> <p>6:00 8:30 17:30 22:00</p>
<p>[Saturday]</p>	<p>No timer settings</p>
<p>[Sunday]</p>	<p>Make timer settings for programmes 1-4. ▶ Page 21</p> <p>Programme 1 Programme 2 Programme 3 Programme 4</p> <p>ON OFF OFF ON</p> <p>8:00 10:00 19:00 21:00</p>

- Up to 4 reservations per day and 28 reservations per week can be set using the WEEKLY TIMER. The effective use of the copy mode simplifies timer programming.
- The use of ON-ON-ON-ON settings, for example, makes it possible to schedule operating mode and set temperature changes. Furthermore, by using OFF-OFF-OFF-OFF settings, only the turn off time of each day can be set. This will turn off the air conditioner automatically if you forget to turn it off.



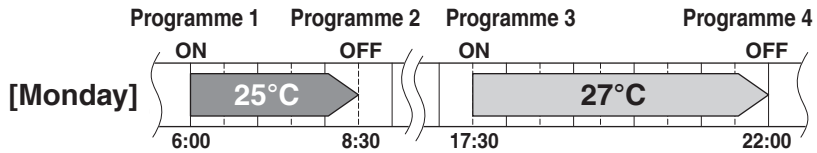
WEEKLY TIMER Operation



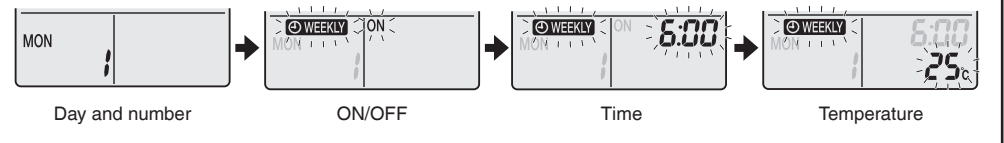
■ To use WEEKLY TIMER operation

Setting mode

- Make sure the day of the week and time are set.
If not, set the day of the week and time. ▶Page 10



Setting Displays



1. Press .

- The day of the week and the reservation number of the current day will be displayed.
- 1 to 4 settings can be made per day.

2. Press to select the desired day of the week and reservation number.

- Pressing changes the reservation number and the day of the week.

3. Press .

- The day of the week and reservation number will be set.
- “ WEEKLY” and “ON” blink.

4. Press to select the desired mode.

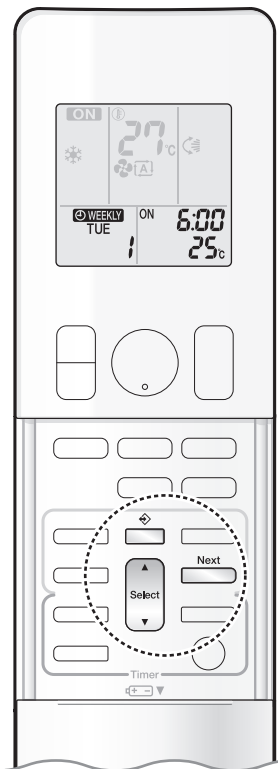
- Pressing changes the “ON” or “OFF” setting in sequence.




- In case the reservation has already been set, selecting “blank” deletes the reservation.
- Proceed to **STEP 9** if “blank” is selected.
- To return to the day of the week and reservation number setting, press .

5. Press .


- The ON/OFF TIMER mode will be set.
- “ WEEKLY” and the time blink.






6. Press to select the desired time.

- The time can be set between 0:00 and 23:50 in 10-minute intervals.
- To return to the ON/OFF TIMER mode setting, press .
- Proceed to **STEP 9** when setting the OFF TIMER.

7. Press .

- The time will be set.
- “ WEEKLY” and the temperature blink.


8. Press to select the desired temperature.

- The temperature can be set between 10°C and 32°C.
COOL or AUTO: The unit operates at 18°C even if it is set to 10 to 17°C.  **Page 11**
HEAT or AUTO : The unit operates at 30°C even if it is set to 31 to 32°C.  **Page 11**
- To return to the time setting, press .
- The set temperature is only displayed when the mode setting is on.

9. Press .

- The temperature will be set and go to the next reservation setting.
- The temperature is set while in ON TIMER operation, and the time is set while in OFF TIMER operation.
- The next reservation screen will appear.
- To continue further settings, repeat the procedure from **STEP 4**.

10. Press to complete the setting.

- Be sure to direct the remote controller toward the indoor unit and check for a receiving tone and blinking of the OPERATION lamp.
- “ WEEKLY” appears on the LCD and WEEKLY TIMER operation is activated.
- The TIMER lamp lights orange.








Display

- A reservation made once can be easily copied and the same settings used for another day of the week. Refer to **Copy mode** .  **Page 23**

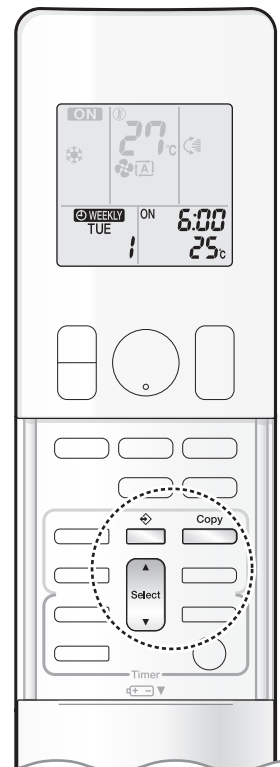
NOTE

Notes on WEEKLY TIMER operation

- Do not forget to set the clock on the remote controller first.  **Page 10**
- The day of the week, ON/OFF TIMER mode, time and set temperature (only for ON TIMER mode) can be set with the WEEKLY TIMER. Other settings for the ON TIMER are based on the settings just before the operation.
- WEEKLY TIMER and ON/OFF TIMER operation cannot be used at the same time. The ON/OFF TIMER operation has priority if it is set while WEEKLY TIMER is still active. The WEEKLY TIMER will enter the standby state, and “ WEEKLY” will disappear from the LCD. When the ON/OFF TIMER is up, the WEEKLY TIMER will automatically become active.
- Only the time and set temperature with the WEEKLY TIMER are sent with the . Set the WEEKLY TIMER only after setting the operation mode, the airflow rate and the airflow direction ahead of time.
- Turning off the circuit breaker, power failure, and other similar events will render operation of the indoor unit's internal clock inaccurate. Reset the clock.  **Page 10**
-  can be used only for the time and temperature settings. It cannot be used to go back to the reservation number.

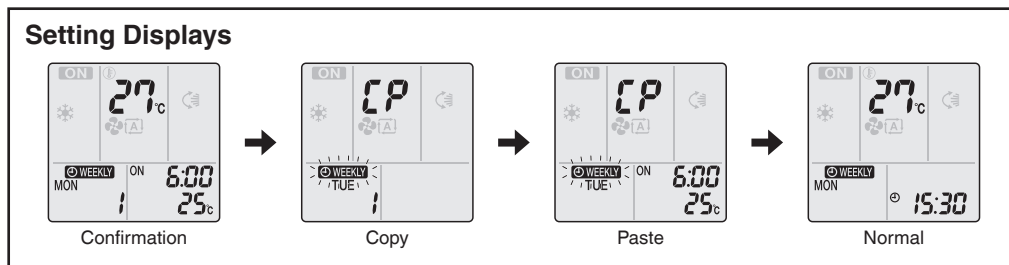
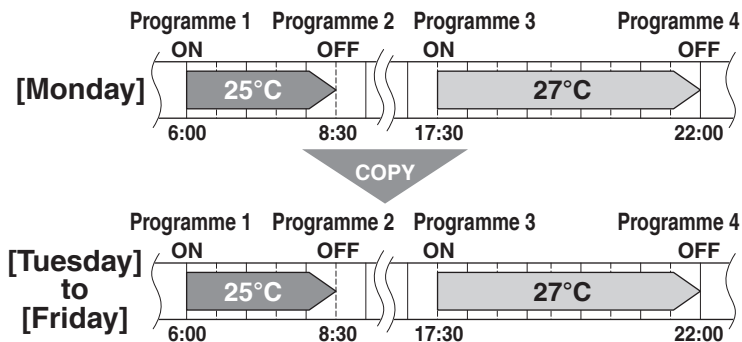


WEEKLY TIMER Operation



Copy mode

- A reservation made once can be copied to another day of the week. The whole reservation of the selected day of the week will be copied.



1. Press .

2. Press to confirm the day of the week to be copied.

3. Press .

- The whole reservation of the selected day of the week will be copied.

4. Press to select the destination day of the week.

5. Press .

- The reservation will be copied to the selected day of the week. The whole reservation of the selected day of the week will be copied.
- To continue copying the settings to other days of the week, repeat **STEP 4** and **STEP 5**.

6. Press to complete the setting.

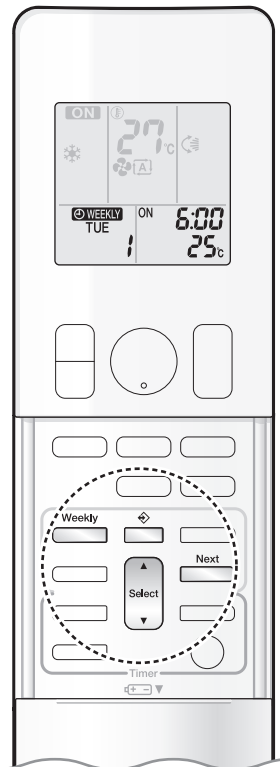
- “ WEEKLY” appears on the LCD and WEEKLY TIMER operation is activated.

NOTE

Note on COPY MODE

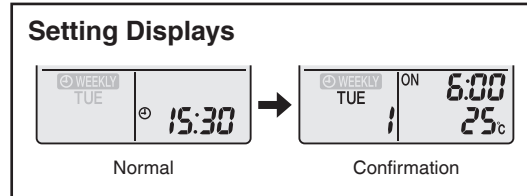
- The entire reservation of the source day of the week is copied in the copy mode.

In the case of making a reservation change for any day of the week individually after copying the content of weekly reservations, press and change the settings in the steps of **Setting mode** . [▶Page 21](#)



■ Confirming a reservation




- The reservation can be confirmed.




1. Press .

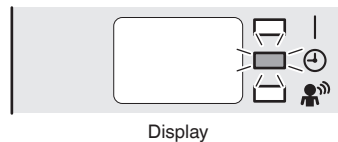
- The day of the week and the reservation number of the current day will be displayed.

2. Press to select the day of the week and the reservation number to be confirmed.

- Pressing  displays the reservation details.
- To change the confirmed reserved settings, select the reservation number and press . The mode is switched to setting mode. Proceed to **Setting mode STEP 4.** 



3. Press to exit the confirmation mode.

- “” appears on the LCD and WEEKLY TIMER operation is activated.
- The TIMER lamp lights orange.



■ To deactivate WEEKLY TIMER operation

▶ Press while “” is displayed on the LCD.

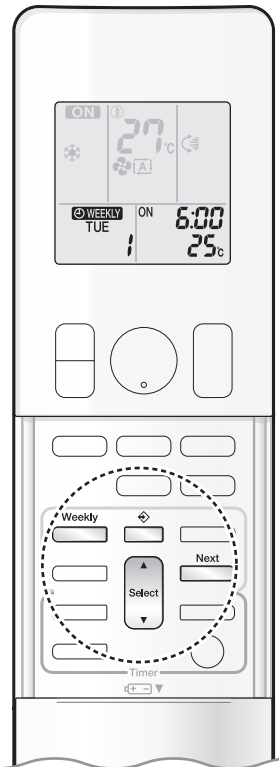
- “” disappears from the LCD.
- The TIMER lamp goes off.
- To reactivate the WEEKLY TIMER operation, press  again.
- If a reservation deactivated with  is activated once again, the last reservation mode will be used.

NOTE

- If not all the reservation settings are reflected, deactivate the WEEKLY TIMER operation once. Then press  again to reactivate the WEEKLY TIMER operation.



WEEKLY TIMER Operation



■ To delete a reservation

An individual reservation

1. Press .

- The day of the week and the reservation number will be displayed.

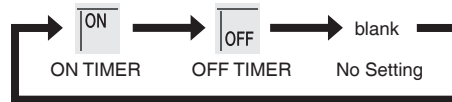
2. Press **to select the day of the week and the reservation number to be deleted.**

3. Press .

- “ WEEKLY” and “ON” or “OFF” blink.

4. Press **until no icon is displayed.**

- Pressing changes the ON/OFF TIMER mode in sequence.
- Selecting “blank” will cancel any reservation you may have.



Pressing puts the sequence in reverse.

5. Press .

- The selected reservation will be deleted.

6. Press .

- If there are still other reservations, WEEKLY TIMER operation will be activated.

Reservations for each day of the week

- This function can be used for deleting reservations for each day of the week.
- It can be used while confirming or setting reservations.

1. Press .

- The day of the week and the reservation number will be displayed.

2. Press **to select the day of the week to be deleted.**

3. Hold **for about 5 seconds.**

- The reservation of the selected day of the week will be deleted.

4. Press .

- If there are still other reservations, WEEKLY TIMER operation will be activated.

All reservations

Hold **for about 5 seconds with the normal display.**

- Be sure to direct the remote controller toward the indoor unit and check for a receiving tone.
- This operation cannot be used for the WEEKLY TIMER setting display.
- All reservations will be deleted.

Care and Cleaning

⚠ CAUTION

- Before cleaning, be sure to stop the operation and turn off the circuit breaker.
- Do not touch the aluminum fins of the indoor unit. If you touch those parts, this may cause an injury.

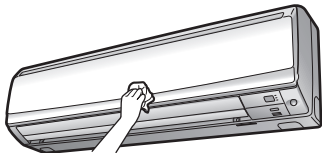
■ Quick reference

Cleaning parts

Front panel

- Wipe it with a soft damp cloth.
- Only neutral detergent may be used.

If dirty



Air filter

- Vacuum dust or wash the filter.

Once every 2 weeks

▶ Page 27

Indoor unit, outdoor unit and remote controller

- Wipe them with a soft cloth.

If dirty

Titanium apatite deodorizing filter

To purchase, contact the dealer where you bought the air conditioner.

Item	Part No.
Titanium apatite deodorizing filter - without frame (set of 3)	KAF970A48

Titanium apatite deodorizing filter

- Vacuum dust or replace the filter.

[Cleaning]

Once every 6 months

▶ Page 28

[Replacement]

Once every 3 years

▶ Page 28

Notes on cleaning

For cleaning, do not use any of the following:

- Water hotter than 40°C
- Volatile liquid such as benzene, petrol and thinner
- Polishing compounds
- Rough materials such as a scrubbing brush

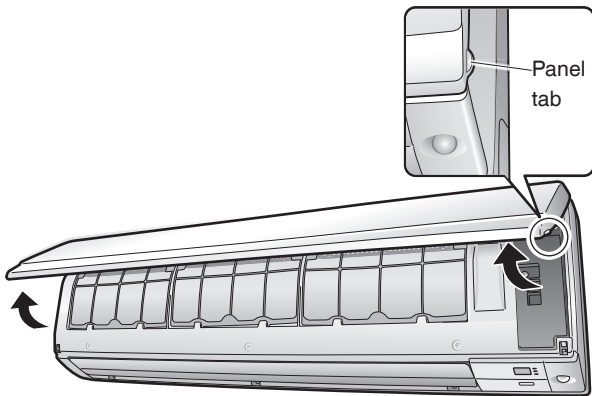


Care and Cleaning

■ Air filter

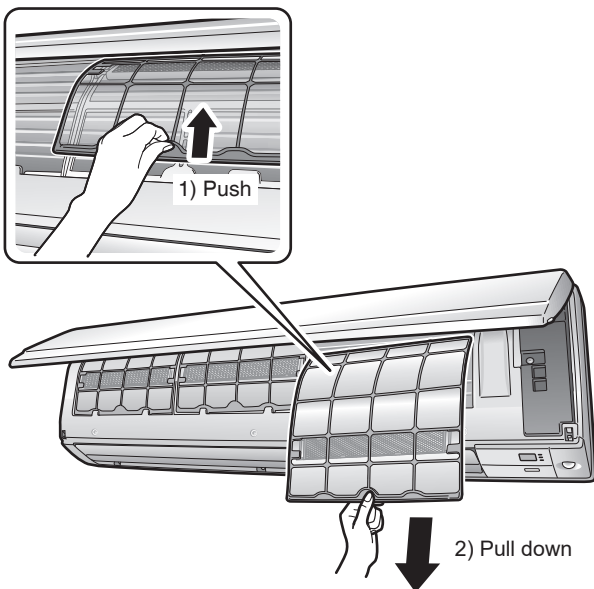
1. Open the front panel.

- Hold the front panel by the sides and open it.



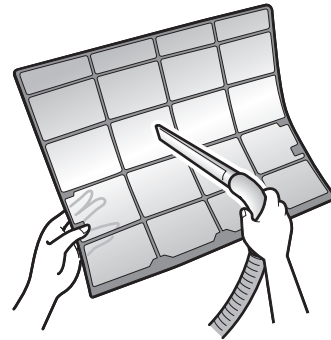
2. Pull out the air filters.

- Push the filter tab at the centre of each air filter a little upwards, then pull it down.



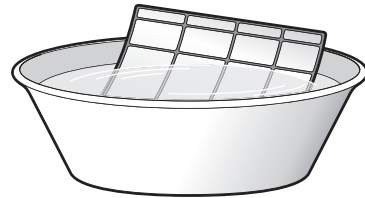
3. Wash the air filters with water or clean them with vacuum cleaner.

- It is recommended to clean the air filters every 2 weeks.



If the dust does not come off easily

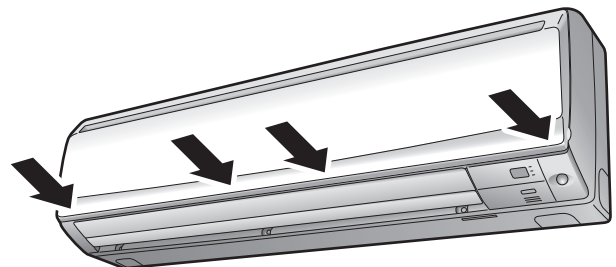
- Wash the air filters with neutral detergent thinned with lukewarm water, then dry them up in the shade.



4. Reattach the filters.

5. Close the front panel slowly.

- Press the panel at both sides and the centre.



- Make sure that the front panel is securely fixed.

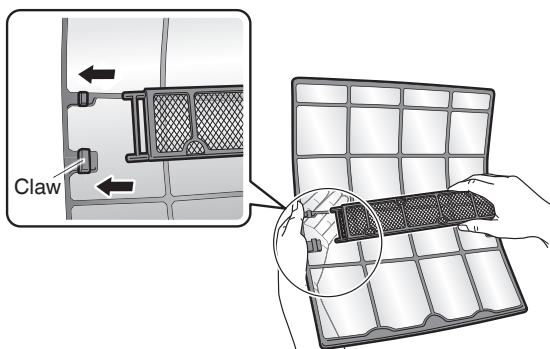
■ Titanium apatite deodorizing filter

Attaching

1. Open the front panel and pull out the air filters. ▶Page 27

2. Insert the titanium apatite deodorizing filter.

- Check that the filters are inserted securely under the tabs.

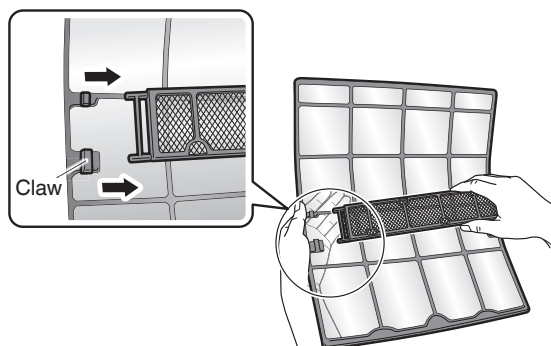


Cleaning and Replacement

1. Open the front panel and pull out the air filters. ▶Page 27

2. Take off the titanium apatite deodorizing filter.

- Hold the recessed parts of the frame and unhook the 4 claws.
- Remove the filters from the tabs.



NOTE

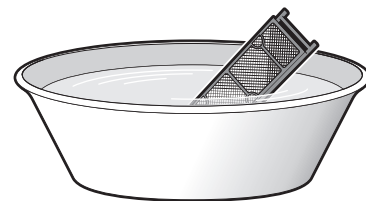
- Operation with dirty filters:
 - cannot deodorise the air,
 - cannot clean the air,
 - results in poor cooling,
 - may cause odour.
- Dispose of old filters as non-flammable waste.

3. Clean or replace titanium apatite deodorizing filter.
[Blue-Black]

[Cleaning]

3-1 Vacuum dust, and soak in lukewarm water or water for about 10 to 15 minutes if very dirty.

- Do not remove the filter from the frame when washing with water.



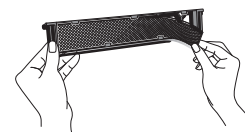
3-2 After washing, shake off remaining water and let them dry in the shade.

- Do not wring out the filter to remove water from it.

[Replacement]

Remove the filter from the filter frame and prepare a new one.

- Do not throw away the filter frame. Reuse the filter frame when replacing titanium apatite deodorizing filter.
- When attaching the filter, check that the filter is properly set in the tabs.






4. Set the filters as they were and close the front panel.

- Press the front panel at both sides and the center.

Care and Cleaning

■ Prior to a long period of non-use

1. Operate the FAN mode for several hours on a fine day to dry out the inside.

- 1) Press  and select “”.
- 2) Press  and start the operation.

2. After operation stops, turn off the circuit breaker for the room air conditioner.

3. Clean the air filters and reattach them. 

4. To prevent battery leakage, take out the batteries from the remote controller.

■ We recommend periodical maintenance

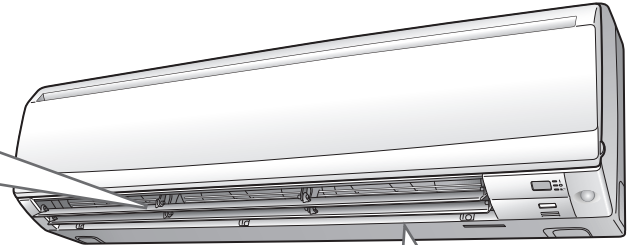
- In certain operating conditions, the inside of the air conditioner may get foul after several seasons of use, resulting in poor performance. It is recommended to have periodical maintenance by a specialist in addition to regular cleaning by the user.
- For specialist maintenance, please contact the dealer where you bought the air conditioner.
- The maintenance cost must be borne by the user.

FAQ

Indoor unit

The flaps do not start swinging immediately.

- The air conditioner is adjusting the position of the flaps. The flaps will start moving soon.




The air conditioner stops generating airflow during HEAT operation.

- Once the set temperature is reached, the airflow rate is reduced and operation stopped in order to avoid generating a cool airflow. Operation will resume automatically when the indoor temperature falls.

HEAT operation stops suddenly and a flowing sound is heard.

- The outdoor unit is defrosting. HEAT operation starts after the frost on the outdoor unit has been removed. This can take about 4 to 12 minutes.

Operation does not start soon.

- When  was pressed soon after operation was stopped.
- When the mode was reselected.
 - This is to protect the air conditioner. You should wait for about 3 minutes.

Different sounds are heard.

■ A sound like flowing water

- This sound is generated because the refrigerant in the air conditioner is flowing.
- This is a pumping sound of the water in the air conditioner and can be heard when the water is pumped out from the air conditioner during COOL or DRY operation.

■ Blowing sound

- This sound is generated when the flow of the refrigerant in the air conditioner is switched over.

■ Ticking sound

- This sound is generated when the cabinet and frame of the air conditioner slightly expand or shrink as a result of temperature changes.

■ Whistling sound

- This sound is generated when refrigerant flows during defrosting operation.

■ Clicking sound during operation or idle time

- This sound is generated when the refrigerant control valves or the electrical parts operate.

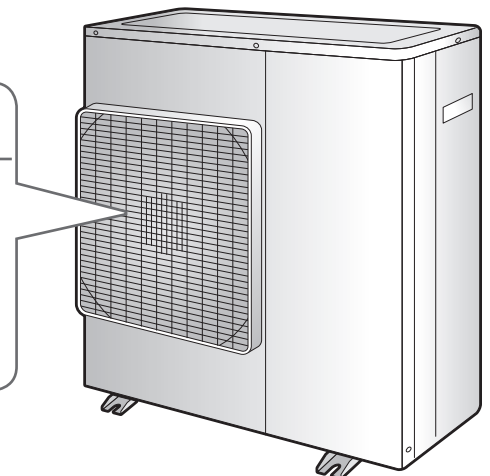
■ Clopping sound

- This sound is heard from the inside of the air conditioner when the exhaust fan is activated while the room doors are closed. Open the window or turn off the exhaust fan.

Outdoor unit

The outdoor unit emits water or steam.

- In HEAT operation
 - The frost on the outdoor unit melts into water or steam when the air conditioner is in defrosting operation.
- In COOL or DRY operation
 - Moisture in the air condenses into water on the cool surface of the outdoor unit piping and drips.



Troubleshooting

Before making an inquiry or a request for repair, please check the following.
If the problem persists, consult your dealer.



Not a problem

This case is not a problem.



Check

Please check again before requesting repairs.

The air conditioner does not operate

Case	Description / what to check
OPERATION lamp is off.	<ul style="list-style-type: none"> Has the circuit breaker been tripped or the fuse blown? Is there a power failure? Are batteries set in the remote controller?
OPERATION lamp is blinking.	<ul style="list-style-type: none"> Turn off the power with the circuit breaker and restart operation with the remote controller. If the OPERATION lamp is still blinking, check the error code and consult your dealer.

▶ Page 34

The air conditioner suddenly stops operating

Case	Description / what to check
OPERATION lamp is on.	<ul style="list-style-type: none"> To protect the system, the air conditioner may stop operating after sudden large voltage fluctuations. It automatically resumes operation in about 3 minutes.
OPERATION lamp is blinking.	<ul style="list-style-type: none"> Is there anything blocking the air inlet or air outlet of the indoor unit or outdoor unit? Stop operation and after turning off the circuit breaker, remove the obstruction. Then restart operation with the remote controller. If the OPERATION lamp is still blinking, check the error code and consult your dealer.

▶ Page 34

The air conditioner does not stop operating

Case	Description / what to check
The air conditioner continues operating even after operation is stopped.	<ul style="list-style-type: none"> Immediately after the air conditioner is stopped <ul style="list-style-type: none"> The outdoor unit fan continues rotating for about another 1 minute to protect the system. While the air conditioner is not in operation <ul style="list-style-type: none"> When the outdoor temperature is high, the outdoor unit fan may start rotating to protect the system.

The room does not cool down / warm up

Case	Description / what to check
Air does not come out.	<ul style="list-style-type: none"> In HEATING operation <ul style="list-style-type: none"> The air conditioner is warming up. Wait for about 1 to 4 minutes. During defrosting operation, hot air does not flow out of the indoor unit. When the air conditioner operates immediately after the circuit breaker is turned on <ul style="list-style-type: none"> The air conditioner is preparing to operate. Wait for about 3 to 15 minutes.
Air does not come out / Air comes out.	<ul style="list-style-type: none"> Is the airflow rate setting appropriate? <ul style="list-style-type: none"> Is the airflow rate setting low, such as "Indoor unit quiet" or "Airflow rate 1"? Increase the airflow rate setting. Is the set temperature appropriate? Is the adjustment of the airflow direction appropriate?
Air comes out.	<ul style="list-style-type: none"> Is there any furniture directly under or beside the indoor unit? Is the air conditioner in ECONO operation or OUTDOOR UNIT QUIET operation? ▶ Page 17 Are the air filters dirty? Is there anything blocking the air inlet or air outlet of the indoor unit or outdoor unit? Is a window or door open? Is an exhaust fan turning?

Mist comes out

Case	Description / what to check
Mist comes out of the indoor unit.	<input checked="" type="checkbox"/> • This happens when the air in the room is cooled into mist by the cold airflow during COOL or other operation.

Remote controller

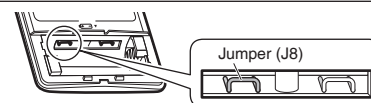
Case	Description / what to check
The unit does not receive signals from the remote controller or has a limited operating range.	<input checked="" type="checkbox"/> • The batteries may be exhausted. Replace both batteries with new dry batteries AAA.LR03 (alkaline). For details, refer to “Preparation Before Operation”. ▶Page 9 <input checked="" type="checkbox"/> • Signal communication may be disabled if an electronic-starter-type fluorescent lamp (such as inverter-type lamps) is in the room. Consult your dealer if that is the case. <input checked="" type="checkbox"/> • The remote controller may not function correctly if the transmitter is exposed to direct sunlight.
LCD is faint, is not working, or the display is erratic.	<input checked="" type="checkbox"/> • The batteries may be exhausted. Replace both batteries with new dry batteries AAA.LR03 (alkaline). For details, refer to “Preparation Before Operation”. ▶Page 9
The LCD is blinking and the remote controller cannot be operated.	<input checked="" type="checkbox"/> • Battery power has run out. Replace both batteries at the same time with new size AAA.LR03 (alkaline) batteries. Leaving exhausted batteries in the remote controller can result in injury due to battery leakage, rupturing or heating, or lead to equipment failure. (Even when the LCD is blinking, the OFF button remains functional.)
Other electric devices start operating.	<input checked="" type="checkbox"/> • If the remote controller activates other electric devices, move them away or consult your dealer.

Air has an odour

Case	Description / what to check
The air conditioner gives off an odour.	<input checked="" type="checkbox"/> • The room odour absorbed in the unit is discharged with the airflow. We recommend you to have the indoor unit cleaned. Please consult your dealer.

Others

Case	Description / what to check
The air conditioner suddenly starts behaving strangely during operation.	<input type="checkbox"/> • The air conditioner may malfunction due to lightning or radio. If the air conditioner malfunctions, turn off the power with the circuit breaker and restart the operation with the remote controller.
HEAT operation cannot be selected, even though the unit is heat pump model.	<input type="checkbox"/> • Check that the jumper (J8) has not been cut. If it has been cut, contact your dealer.
The ON/OFF TIMER does not operate according to the settings.	<input checked="" type="checkbox"/> • Check if the ON/OFF TIMER and the WEEKLY TIMER are set to the same time. Change or deactivate the settings in the WEEKLY TIMER. ▶Page 20



NOTE

Notes on the operating conditions

- If operation continues under any conditions other than those listed in the table,
 - A safety device may activate to stop the operation.
 - Dew may form on the indoor unit and drip from it when COOL or DRY operation is selected.

Mode	Operating conditions
COOL / DRY	Outdoor temperature: -10-46°C Indoor temperature: 18-32°C Indoor humidity: 80% max.
HEAT	Outdoor temperature : -15-24°C Indoor temperature : 10-30°C

Troubleshooting

■ Call your dealer immediately

WARNING

When an abnormality (such as a burning smell) occurs, stop operation and turn off the circuit breaker.

- Continued operation in an abnormal condition may result in problems, electric shock or fire.
- Consult the dealer where you bought the air conditioner.

Do not attempt to repair or modify the air conditioner by yourself.

- Incorrect work may result in electric shock or fire.
- Consult the dealer where you bought the air conditioner.

If one of the following symptoms takes place, call your dealer immediately.

- The power cord is abnormally hot or damaged.
- An abnormal sound is heard during operation.
- The circuit breaker, a fuse, or the earth leakage circuit breaker cuts off the operation frequently.
- A switch or a button often fails to work properly.
- There is a burning smell.
- Water leaks from the indoor unit.

Turn off the circuit breaker and call your dealer.



■ After a power failure

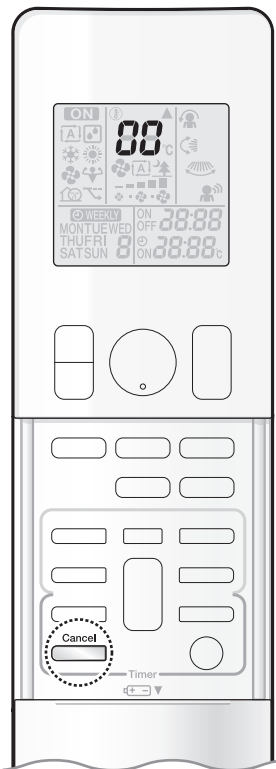
- The air conditioner automatically resumes operation in about 3 minutes. Please wait for a while.

■ Lightning

- If there is a risk lightning could strike in the neighbourhood, stop operation and turn off the circuit breaker to protect the system.

■ Disposal requirements

- Dismantling of the unit, handling of the refrigerant, oil and other parts, should be done in accordance with the relevant local and national regulations.



■ Fault diagnosis by remote controller

- In case the air conditioner is malfunctioning, you can check the error code via the remote controller before consulting with service personnel and informing them of the malfunction code.


1. When  is held down for about 5 seconds, “00” blinks in the temperature display section.

2. Press  repeatedly until a long beep is produced.

- The code indication changes as shown below, and notifies you with a long beep.

	CODE	MEANING
SYSTEM	00	NORMAL
	UA	INDOOR-OUTDOOR UNIT COMBINATION FAULT
	U0	REFRIGERANT SHORTAGE
	U2	DROP VOLTAGE OR MAIN CIRCUIT OVERVOLTAGE
	U4	FAILURE OF TRANSMISSION (BETWEEN INDOOR UNIT AND OUTDOOR UNIT)
INDOOR UNIT	A1	INDOOR PCB DEFECTIVENESS
	A5	HIGH PRESSURE CONTROL OR FREEZE-UP PROTECTOR
	A6	FAN MOTOR FAULT
	C4	FAULTY HEAT EXCHANGER TEMPERATURE SENSOR
	C9	FAULTY SUCTION AIR TEMPERATURE SENSOR
OUTDOOR UNIT	EA	COOLING-HEATING SWITCHING ERROR
	E1	CIRCUIT BOARD FAULT
	E5	OL STARTED
	E6	FAULTY COMPRESSOR START UP
	E7	DC FAN MOTOR FAULT
	E8	OVERCURRENT INPUT
	F3	HIGH TEMPERATURE DISCHARGE PIPE CONTROL
	F6	HIGH PRESSURE CONTROL (IN COOLING)
	H0	SENSOR FAULT
	H6	OPERATION HALT DUE TO FAULTY POSITION DETECTION SENSOR
	H8	DC CURRENT SENSOR FAULT
	H9	FAULTY SUCTION AIR TEMPERATURE SENSOR
	J3	FAULTY DISCHARGE PIPE TEMPERATURE SENSOR
	J6	FAULTY HEAT EXCHANGER TEMPERATURE SENSOR
	L3	ELECTRICAL PARTS HEAT FAULT
L4	HIGH TEMPERATURE AT INVERTER CIRCUIT HEATSINK	
L5	OUTPUT OVERCURRENT	
P4	FAULTY INVERTER CIRCUIT HEATSINK TEMPERATURE SENSOR	

NOTE

- A short beep indicate non-corresponding codes.
- To cancel the code display, hold  down for about 5 seconds. The code display also clears if no button is pressed for 1 minute.

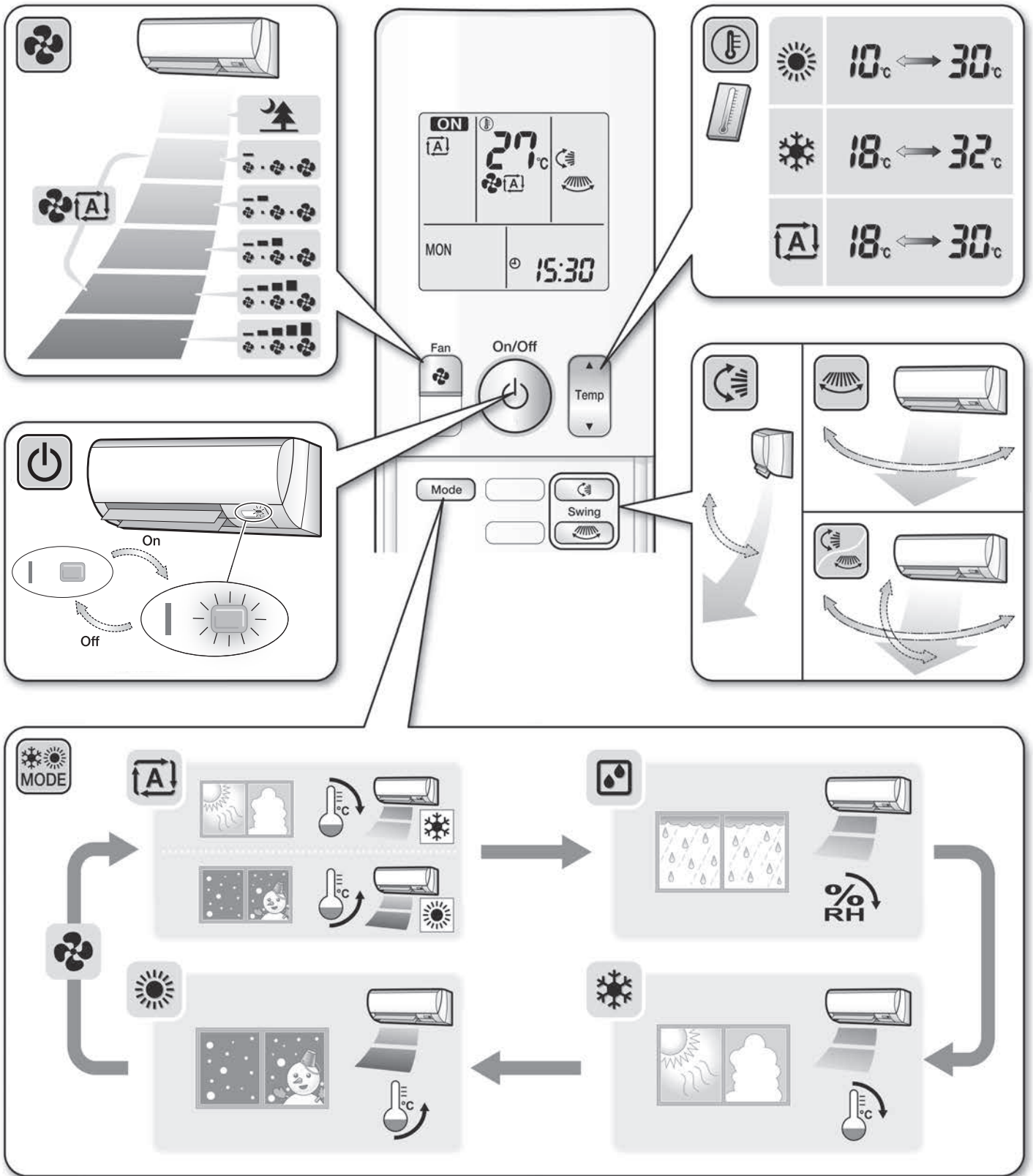
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Quick Reference



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The two-dimensional bar code is a manufacturing code.

3P552666-10D M19N022A (1909)HT